



*Calora***Premix**

CALORA PREMIX CONDENSING BOILER

CALORA PREMIX 24-28-30-35 HM/HCH/HST

INSTALLATION AND USER'S
OPERATING INSTRUCTIONS



INTRODUCTION

1- INTRODUCTION	4
2-GUARANTEE AND SERVICE	4
3-DEFINITIONS OF SYMBOLS	4
4-SAFETY RULES AND WARNINGS	5
5-PRODUCT	6
5.1- General Specifications	6
5.2- Notations of Product	7
5.3- Detailed View and List of Components	7
5.4- Electrical Drawing.....	9
6-BOILER PACKAGING	13
7-FLUES	14
7.1- Flue Sizes	14
7.2- Flue Types.....	14
7.3- Distances for Placement of Flues	15
8-INSTALLATION	16
8.1- Selection of Installation Location of Device	16
8.2- Independent Operation from Ambient Air (Type C)	17
8.3- Mounting the Boiler	17
9 - CONNECTIONS	18
9.1- Condensate Discharge Connection	18
9.2- Gas and Water Connections.....	19
9.3- Electrical Connection.....	20
9.4- Room Thermostat	21
9.5- Room Thermostat and Outer Air Sensor Connection	22
9.6- Outdoor Sensor	23
10- COMMISSIONING, USE AND TURNING OFF THE BOILER	24
11- CONTROL PANEL	25
12- GAS CONVERSION	27
13- ERROR CODES VE DESCRIPTIONS	28
14- USEFULL INFORMATION ON PRODUCT.....	29
15- ANNEXES	30
16-INSTALLATION TEMPLATE	31
17- ERP GUIDE.....	34
17.1- Technical Specifications Table.....	34
17.2- CE Marking	35
17.3- Product Information Sheet (ErP)	35
17.4- Package information card stating the central heating energy efficiency of the package.....	36
18-REMOVAL INFORMATION.....	38
18.1- Unpacking the New Device.....	38
18.1- Compliance with AEEE Regulation and Disposal of Waste Product.....	38

1. INTRODUCTION

First of all, we would like to thank you for choosing E.C.A. brand.

E.C.A. Calora Premix condensing boilers have been designed for an efficient, safe and comfortable central heating and hot water requirement. The Calora Premix condensing boilers can possibly use natural gas according to the desired fuel preference.

HM Model: It is designed for both Central Heating (CH) and Domestic Hot Water (DHW).

HCH Model: It is designed for Central Heating (CH).

HST Model: It is designed for both Central Heating (CH) and Domestic Hot Water (DHW). Boiler connection must be used for Domestic Hot Water (DHW) requirement.

The assembly and usage information of 24/28/30/35 kW Calora Premix condensing boilers are available in this manual. Detailed information have been provided in the guide regarding the technical specifications of the devices, selection of the boiler location, fitting its water, gas, flue and electric supply connections, maintenance information and resolution of possible failures. Please carefully read the manual in order to benefit from all the features of your device.

Keep all the documents provided by your device in order to refer when required.

2. GUARANTEE AND SERVICE

- The appliance has guarantee period against faulty workmanship or material in condition that the instructions and precautions in this manual must be obeyed. The service operations and general maintenance must be carried out by only qualified person.
- The warranty certificate must be registered by service in the installation day.
- Your appliance does not need any repair if operated according to this manual. For assistance for additional information, consult qualified person, installer or gas supplier.

3. DEFINITIONS OF SYMBOLS

The following symbols have been placed at required points in the text in order to draw attention to significant points regarding the usage and assembly of the device. The meanings of the symbols have been specified below.



Indicates that the situation that can only be interfered by qualified person.



Information Explanations containing information that should be considered by the user.



CAUTION: It means that you may suffer from material damage or slight personal injury.

DANGER: It means that you may suffer from sever personal injury.

4. SAFETY RULES AND WARNINGS

4.1. Safety Instructions

When a gas leak is found or suspected;

- Turn off the gas valve of the boiler and the valves of all other devices operating with gas.
- Shut off the stove, oven and similar appliances to put their flame out.
- Do not light matches, lighter etc. and stub out your cigarette.
- Ventilate the environment by opening doors and windows.
- Do not ever touch the buttons and plugs of your electrical appliances.
- Turn the gas valves off in the apartment and building entrance.
- Do not use the phones at places where the gas leak is suspected.
- Call your qualified service person as soon as possible.
- Do not place and use flammable and explosive liquid or materials around the boiler.
- Keep materials such as water, foam away from electrical connections during operations such as cleaning, gas leak test etc.
- Do not lay the LPG container down
- Do not block air vents, openings made in the walls of the room which provide fresh air to the installation room.

4.2. Water Systems & Gas Supply Line

- Before installation of the boiler, the water systems (CH & DHW circuit) and gas supply line must be completed in accordance with the relevant regulations and standards by user.

4.3. Gas Type Conversion

- The appliances should be purchased depending on operating gas type. In case of a demanding gas type conversion, this is made with charge.
- Gas type conversion should be performed by the authorized service. Gas leak test should be made after the conversion operation.
- The self-adhesive conversion label must be placed on the boiler after gas type conversion.

4.4. Installation

- The boiler must be installed in accordance with national and local requirements, gas safety regulations, relevant standards and this manual by a qualified installer.
- The appliance should be mounted against a closed wall.
- The appliance should not be positioned having direct contact to steam, detergent or gases.
- Any change of flue position must not be made without consulting qualified person.
- Sunlight can cause color change on the exterior of your device over time.
- The device must be installed in indoor spaces under normal conditions. However, it can be operated in a suitable cabinet in places such as garage, open balcony. Please consult E.C.A. for proper cabine sizes.
- If device is located in an unheated area, it should be connected to mains, switched on, and pressure of installation should be within operation range so that freeze protection would be activated. Even if device is in OFF position, freeze protection stays activated.

4.5. Boiler Start Up

- Boiler start up must be performed certainly by qualified person.
- Gas Type (Natural Gas), gas supply pressure (mbar), maximum DHW operating water pressure (bar) and electricity supply voltage on the information plate must be suitable with mains supply conditions. This is checked by qualified person.
- After boiler start up, you should request information about operating the boiler and safety precautions from qualified person.



CAUTION: The 2-amp bipolar fuse with a minimum contact opening of 3 mm must be used in the electrical connection of the boiler.

4.6. Usage and Maintenance

- Read the instructions carefully and precautions in this manual against wrong usage which causes unsafe conditions.
- The boiler should be checked and serviced for general maintenance once a year. Maintenance and service operations must be carried out by only qualified person.
- Only a damp cloth should be used for cleaning the outer surface of the boiler and then the surfaces should be dried completely. Do not use chemical substances or solutions which cause rust and scratches in your appliances.



CAUTION: This device is not intended to be used by people with physical, sensory or mental disabilities (even children) or people with inadequate experience and knowledge, unless the person responsible for the safety of the device provides supervision and management of the use of the device. Children must be kept under surveillance to ensure that they do not play with the device. Cleaning and user maintenance should not be done by unattended children.



CAUTION: This device is not intended for use by people (including children) who are low physical or sensory and mental capacity and inexperienced people without informing and supervising the use of the device by responsible people. Ensure that children do not play with the appliance.



CAUTION: If device is used incorrectly or for other than it's intended use, it may present a life hazard and may cause material damage to the product and its surroundings.



CAUTION: This appliance can be used by children aged from 8 years and above and people with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

5. PRODUCT

5.1. General Specifications

Control panel is ergonomic and easy to use. The Calora Premix condensing combi boiler with elegant plastic control panel and advanced LCD screen provides ease of use and service. On LCD display with black instrument panel; you can see the operating state icons, heating circuit and operating water adjustment values, the fault / failure codes and the heating water pressure. With the safety systems available in your device, safety of both you and your device are fully ensured.

These safety systems are;

- Flame Failure Safety System
- Boiler Over-Heat Safety System (95 ° C)
- DHW (Domestic Hot Water) Over-Heat System (71 ° C)
- High Water Pressure Protection System (3 bar)
- Low Water Pressure Protection System (0.4 bar)
- Low Voltage Protection System (170 VAC)
- Thermal Accumulation Protection System (with by-pass circuit and "pump over-run")
- Frost Protection System for both CH and DHW circuit)
- Domestic Hot Water Flow Control (only for HM Model)
- Pump Anti-sticking Function
- 3 Way Valve Anti-sticking Function (except HCH Model)
- Automatic Air Vent
- Expansion Vessel (8 liters)
- Warning System for Siphon Blockage
- Protection System Against Penetration of Water Through Flue
- Maintenance Reminder Function (Yearly)
- Anti-legioner Protection (only for HST Model)

5.2. Notations of Product

NOTATION	DESCRIPTION
Calora Premix 24/28/30/35 kW HM	Calora Premix Hermetic Monotermic Condensing Boiler
Calora Premix 24/28/30/35 kW HCH	Calora Premix Hermetic Central Heating Condensing Boiler
Calora Premix 24/28/30/35 kW HST	Calora Premix Hermetic Storage Tank Condensing Boiler

Table 1

5.3. Detailed View and List of Components

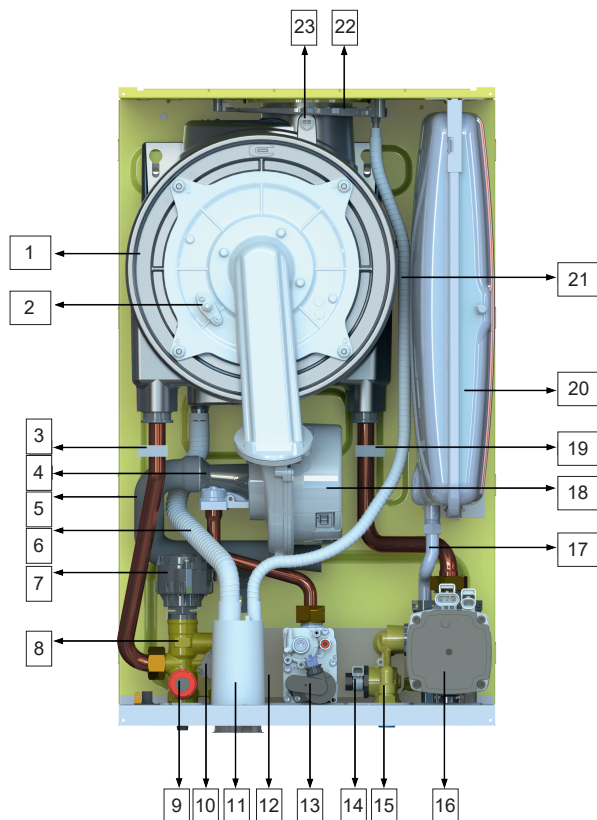


Figure 1.1

1. Main Exchanger
2. Ignition Electrode
3. Flow Water Temperature Sensor
4. Venturi
5. Suppressor
6. Condensate Hose
7. Motorized Valve
8. Flow Manifold
9. Safety valve
10. Water Pressure Sensor
11. Siphon
12. Plate Heat Exchanger
13. Gas Valve
14. Turbine
15. Return Manifold
16. Pump
17. Flexible Connection Hose
18. Fan
19. Return Water Temperature Sensor
20. Expansion Tank
21. Rainwater Hose
22. Rainwater Collection Container
23. Flue Gas Sensor

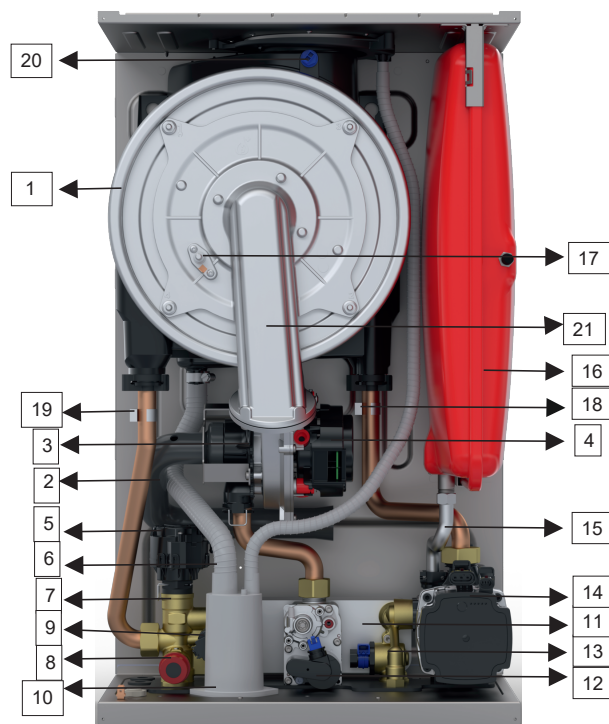


Figure 1.2

1. Main Exchanger
2. Silencer
3. Venturi
4. Fan
5. Motorized Valve
6. Condensing Water Hose
7. Outlet Manifold
8. 3 Bar Safety Valve
9. Pressure Sensor
10. Siphon
11. Plated Heat Exchanger
12. Gas Valve
13. Return Manifold
14. Pump
15. Flexible Connection Hose
16. Expansion Tank (8 liters)
17. Ignition Electrode
18. Water Temperature Sensor for Return
19. Water Temperature Sensor for Supply
20. Flue Gas Sensor
21. Burner Door

5.3.1. HM Model

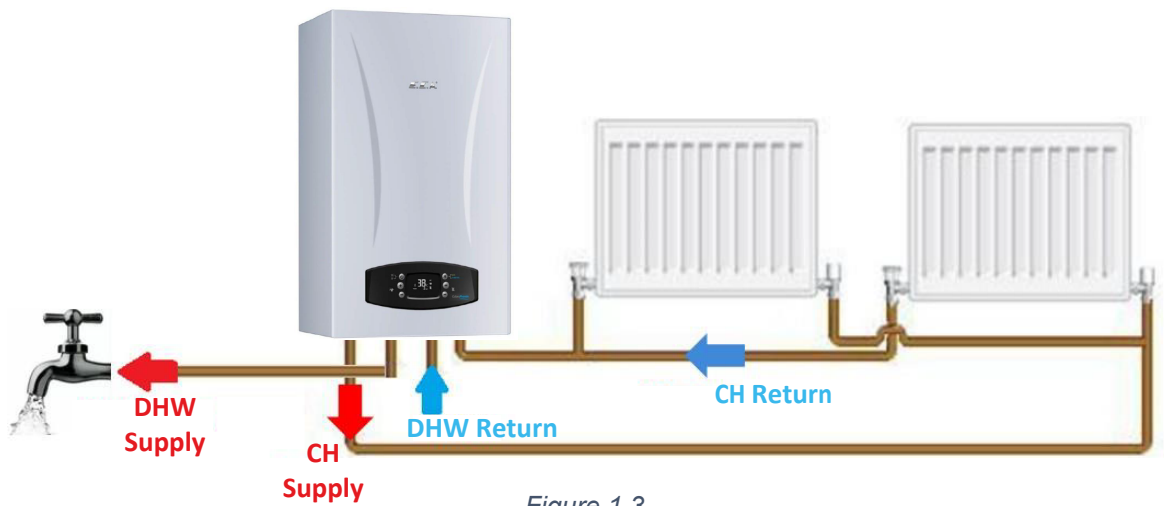


Figure 1.3

5.3.2. HCH Model

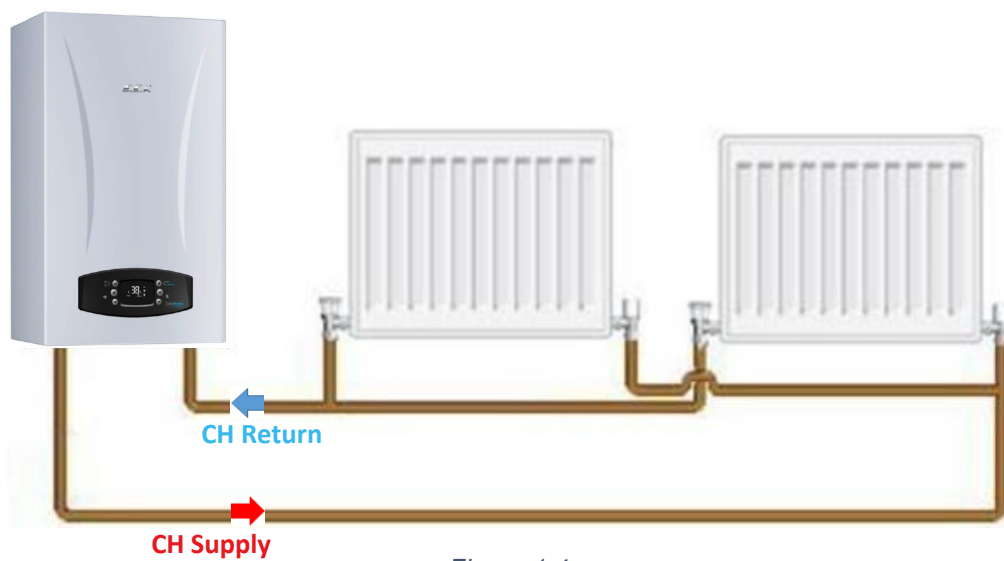


Figure 1.4

5.3.3. HST Model

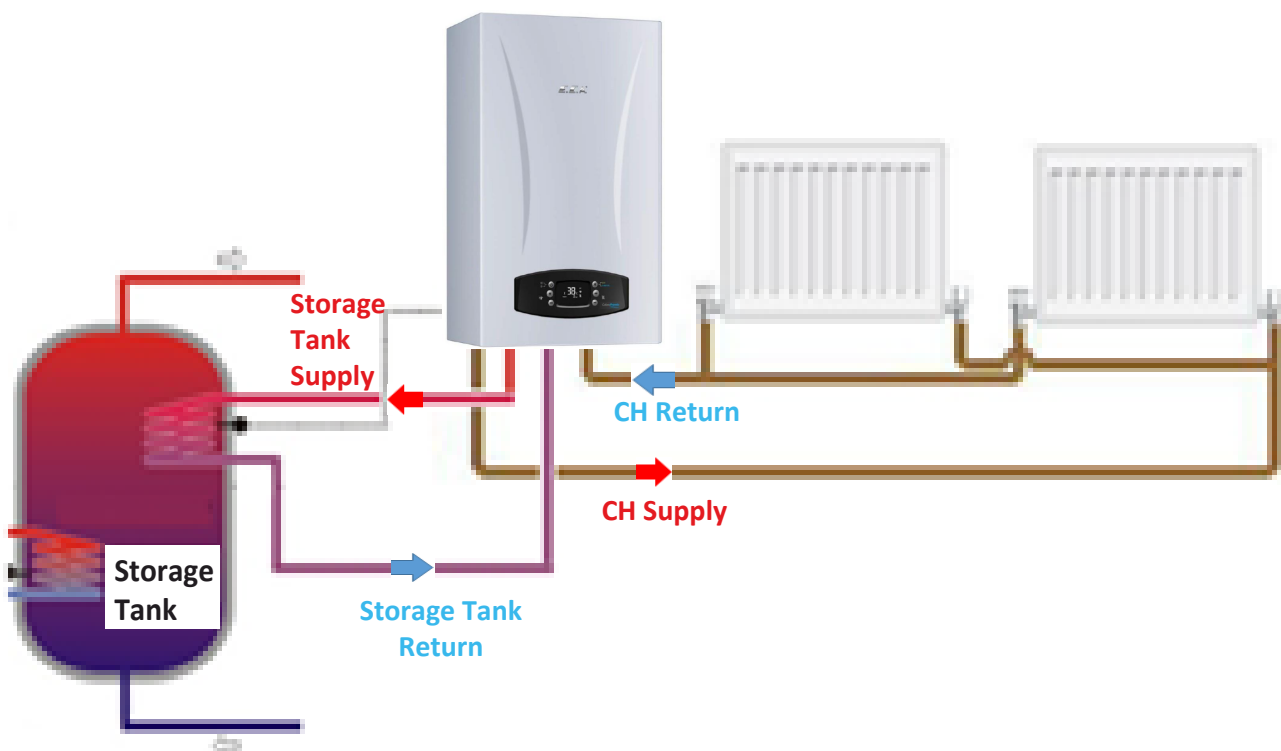


Figure 1.5

5.4. Electrical Drawing

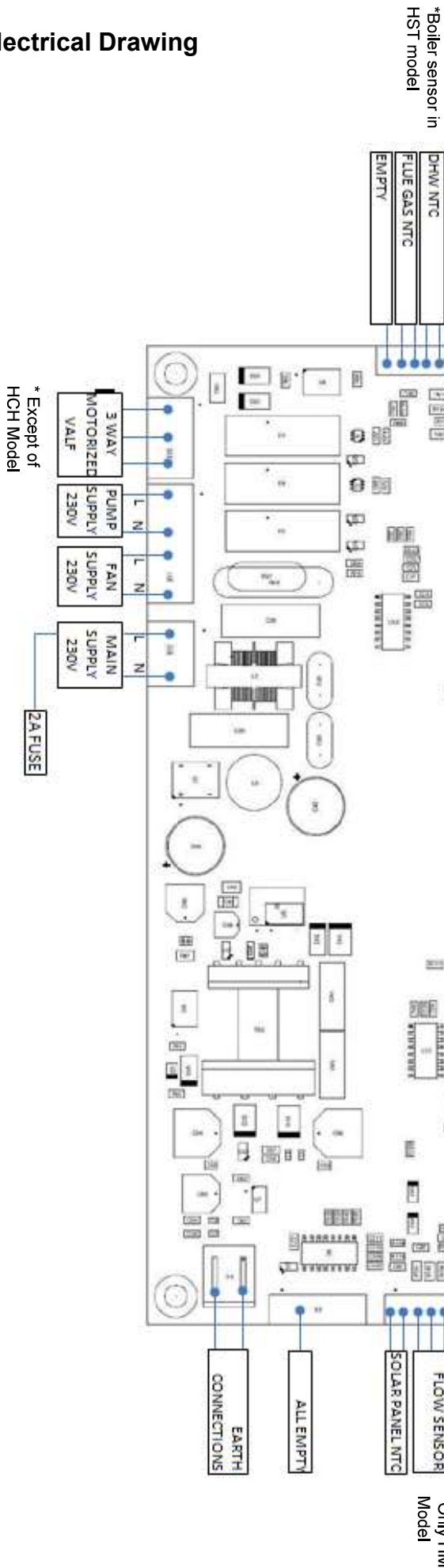


Figure 2.1. Versiyon A

Electrical Drawing

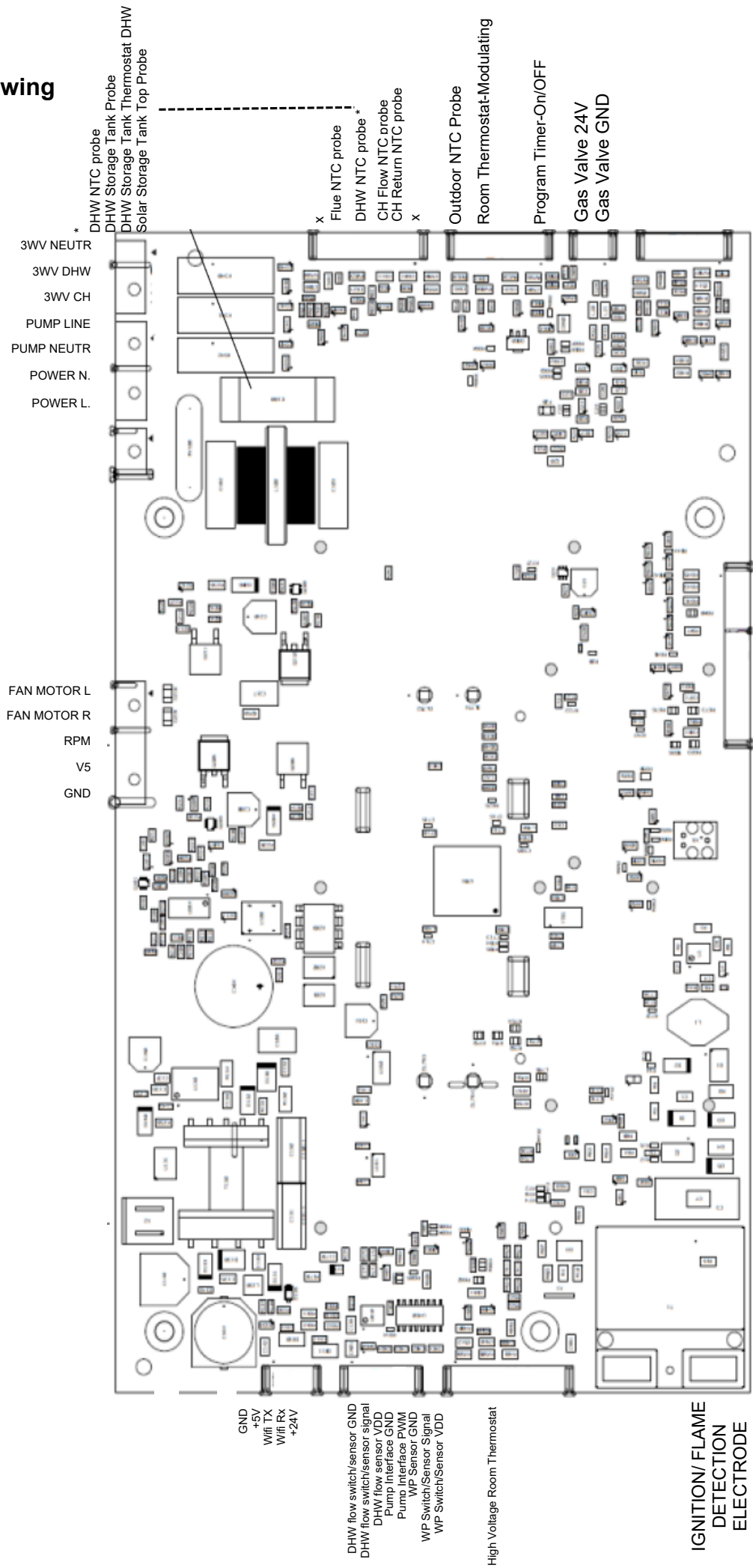


Figure 2.2. Versiyon B

Electrical Drawing

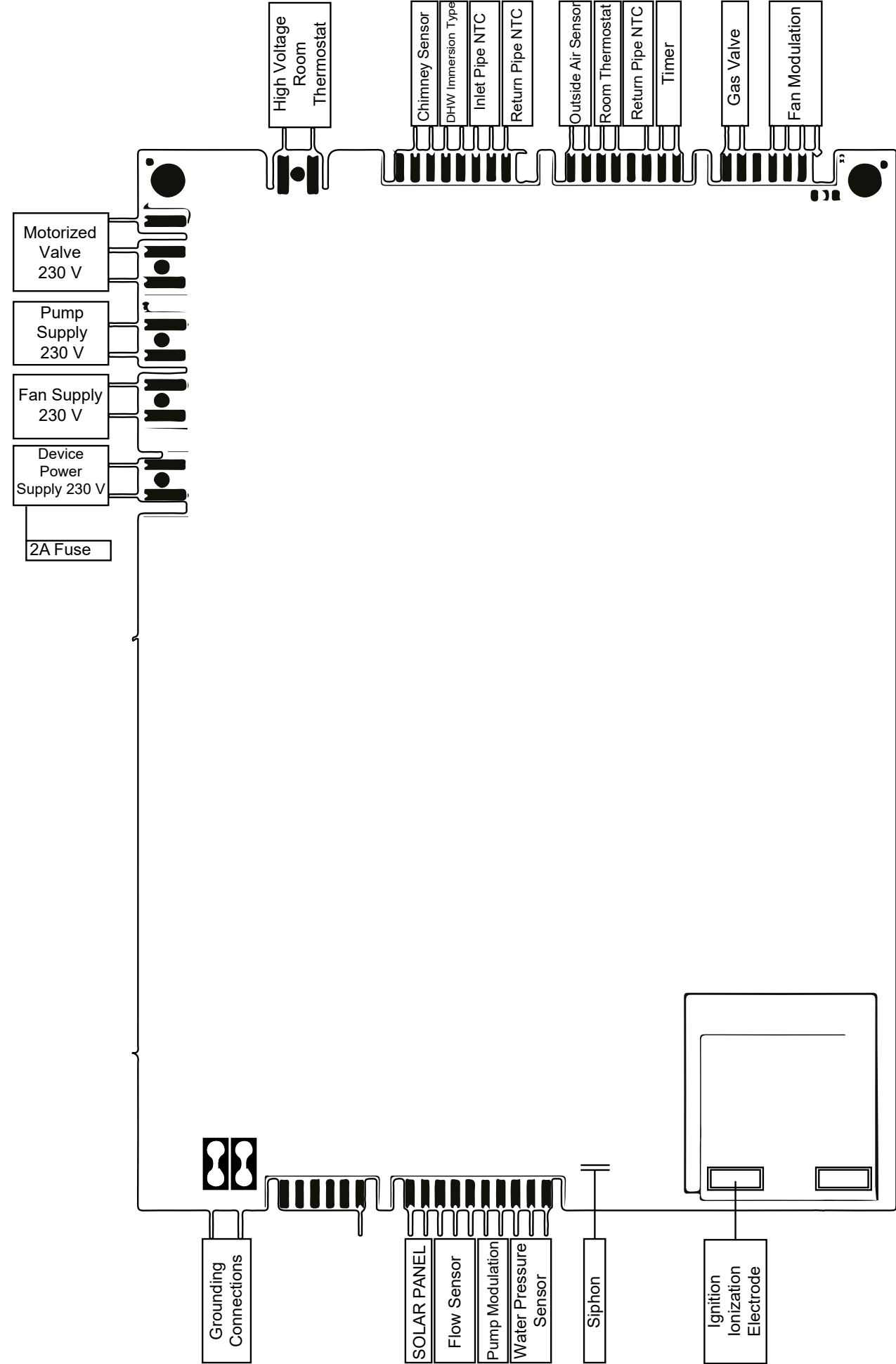


Figure 2.3. Version C

Electrical Drawing

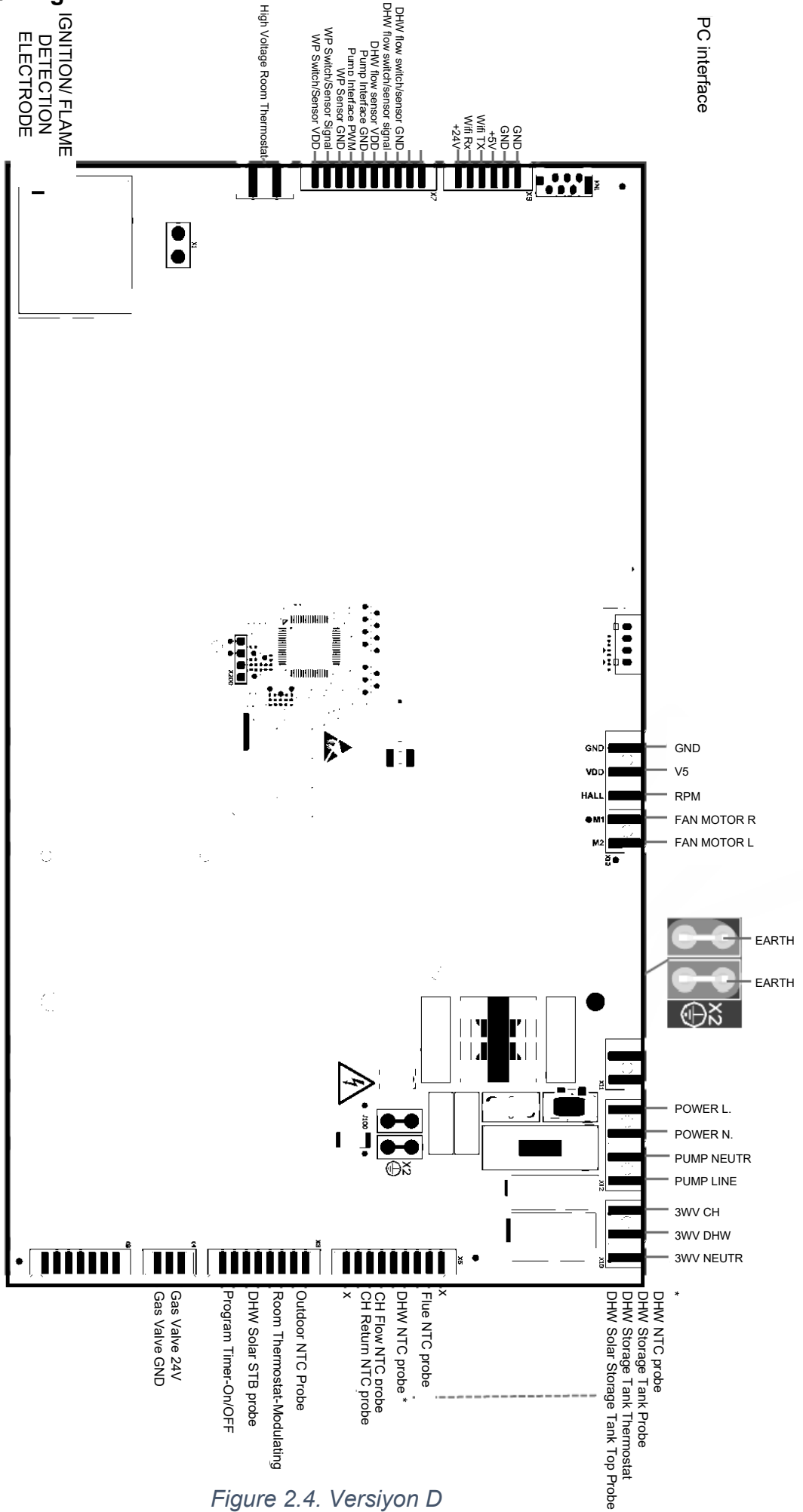


Figure 2.4. Versiyon D

6. BOILER PACKAGING



CAUTION: Attention must be paid to warning on packaging regarding handling and storage.

- The device is delivered with a cartonboard with dimensions of 735 x 345 x 490 (HxWxD) mm, supported by upper and lower styrofoams.

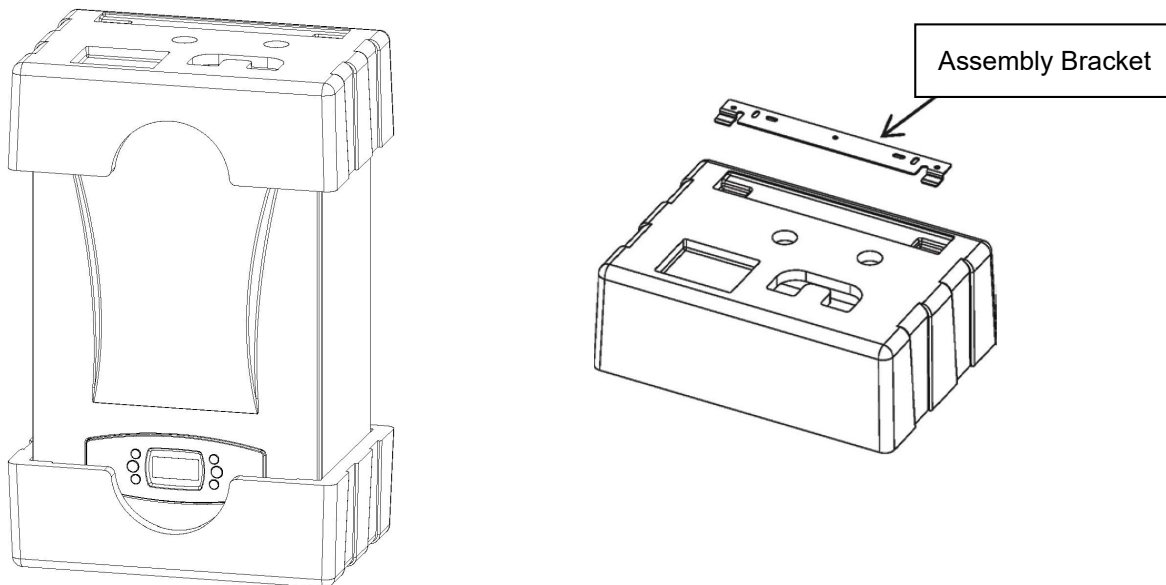


Figure 5

- Parts required for installation of the device (wall bracket, 5 gaskets for HM and HCH and 6 gaskets for HST water and gas connections, 3 anchors and 3 fixing screws) are placed on the top styrofoam.

- The hermetic flue set is delivered in a carton box separate from the unit. The standard hermetic flue set (Ø60/100 or Ø80/125) consists of the following components (Figure 6).

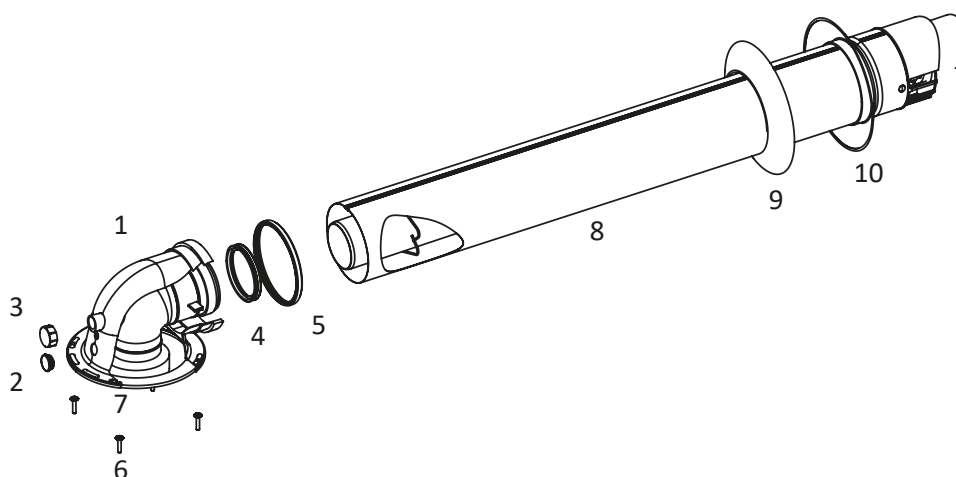


Figure 6

1. 90° C Elbow	6. Flange Screws
2. Exhaust Gas Tap	7. Flange Gaskets
3. Air Inlet Tap	8. Flue Exhaust Terminal
4. Sealing Gasket Ø60 or Ø80	9. Inner Wall Connection Flange
5. Sealing Gasket Ø 100 or Ø125	10. Outer Wall Connection Flange (EPDM)

Table 2

7. FLUES

7.1. Flue Sizes

Flue gas connections between the boiler and the flue terminal must be made using original components specially designed for the condensing boiler to ensure that the device operates efficiently and correctly.

Flue gas pipes and fittings of non-condensing boilers can not be used for exhausting gases from condensing boilers. In the horizontal concentric flues, the exhaust gas pipe (the inner pipe) facing outwards should be inclined upward and the fresh air pipe (outer pipe) should be inclined downward. When the original flue set is installed parallel to the ground, the exhaust gas pipe is automatically inclined upwards.

Equivalent length for each 90° elbow: 1 m

Equivalent length for each 45° elbow: 0.5 m

7.2. Flue Types

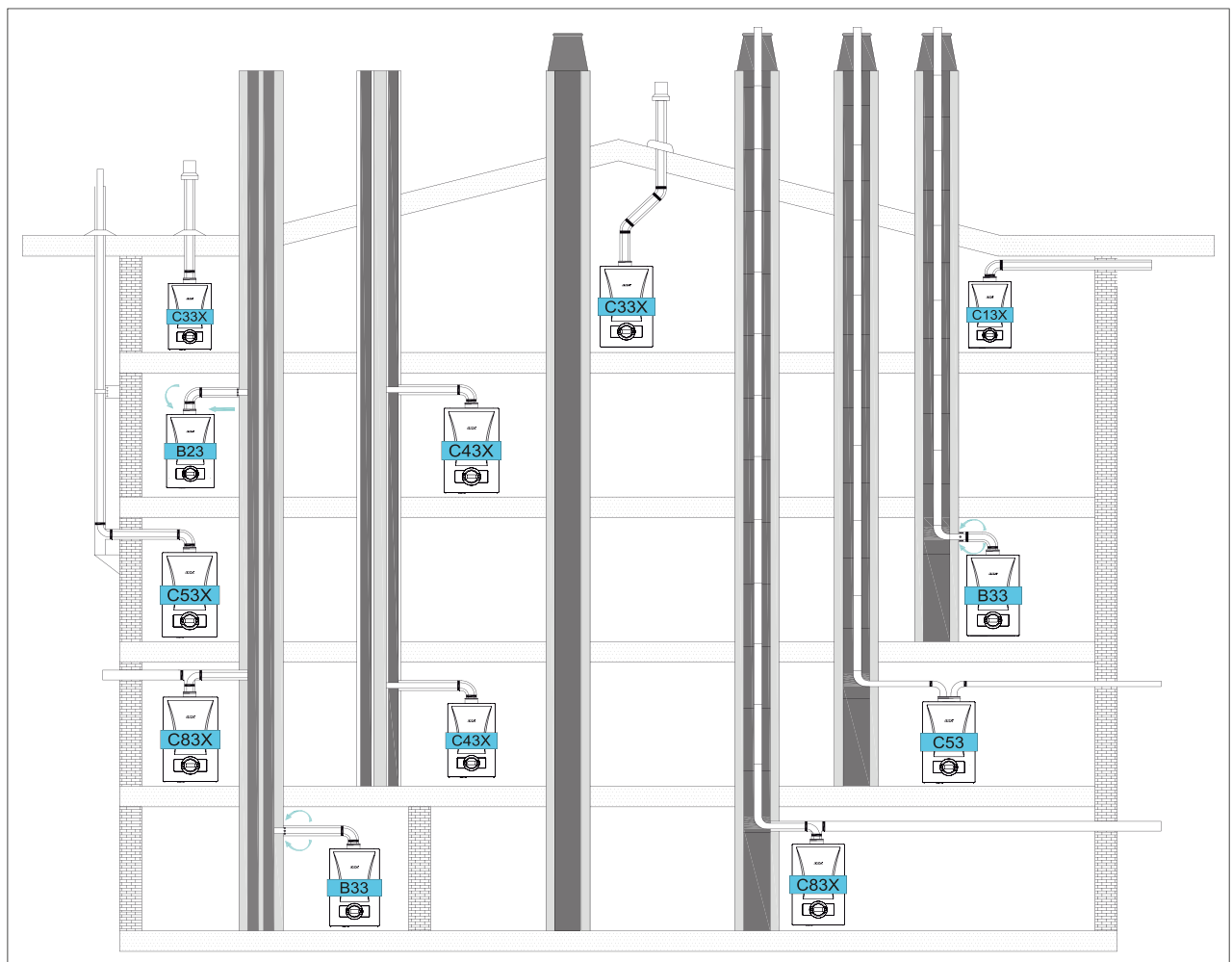


Figure 7

7.3. Distances for Placement of Flues

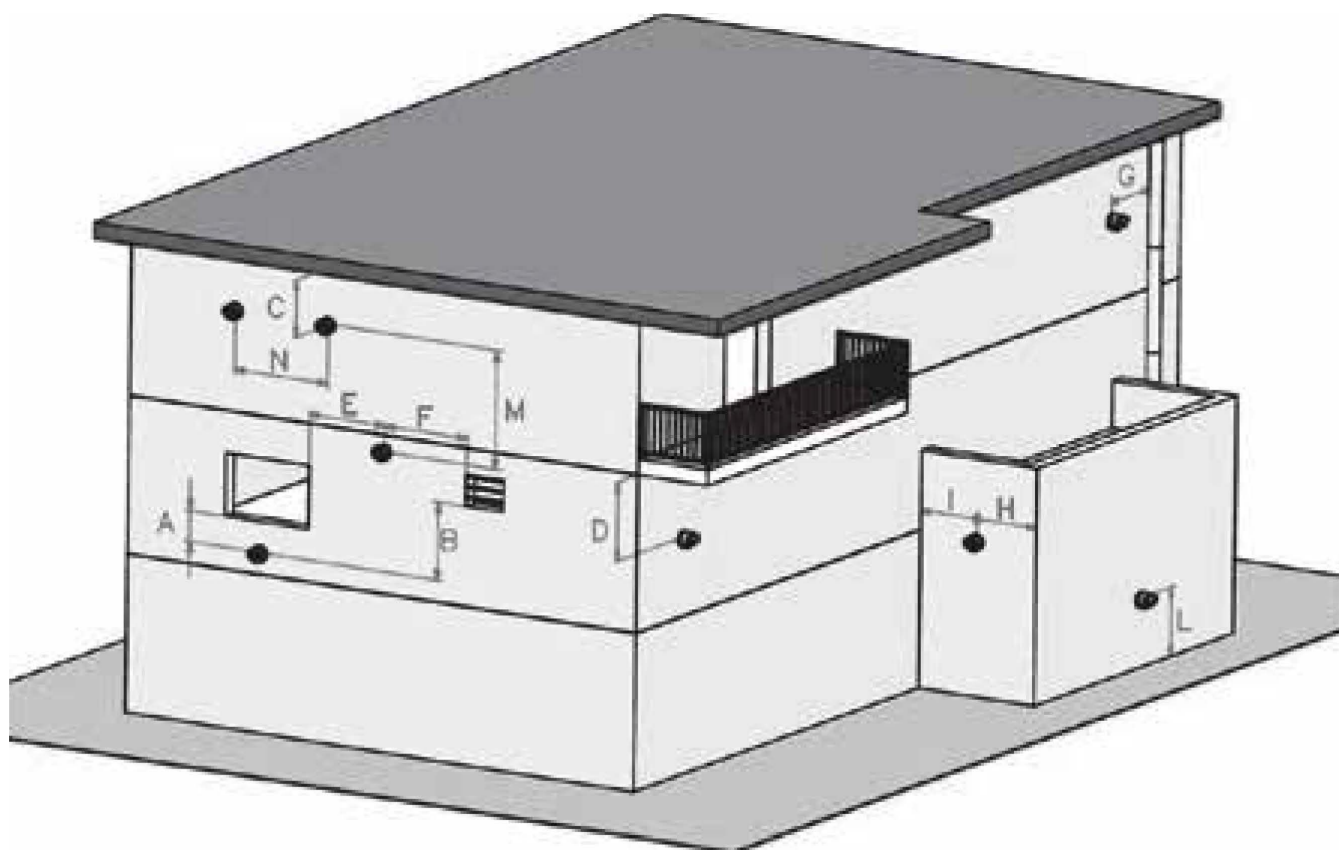


Figure 8

POSITION	DISTANCE (cm)	POSITION	DISTANCE (cm)
A- Below a windows	60	G- Next to vertical or horizontal pipe	60
B- Below an air vent	60	H- Below the distance grille from the outside of the building	30
C- Below rain channel	30	I- Distance from the inner corner of the building	100
D- Under the balcony	30	L- From the ground or from the floor	180
E- Next to a window	40	M- Vertical distance of two flue outlets	150
F- Next to an air grill	60	N- Horizontal distance of two flue outlets	100

Table 3

Places where it is undesirable to install the chimney outlet of type C (hermetic) devices are stated in the following articles:

- Passages and corridors,
- Narrow eaves gaps,
- Ventilation and light spaces of buildings,
- Inner parts of balconies,
- Elevator shafts,
- Vents that provide fresh air to other units,
- In places that may be directly exposed to wind resistance.

Underground, basement etc. chimneys of the products installed in the spaces; It should be installed in a way that it will not endanger living spaces and that no person can intervene. If such an installation is not possible, the chimney outlet should be extended to the roof.

8. INSTALLATION

8.1. Selection of Installation Location of Device

The boiler must be installed in accordance with gas safety regulations and relevant standards. Additionally, the clearance around the boiler should be as shown in fig 4. In order to make service, maintenance and usage easier.

Figure 9: It shows the minimum distances required from the top and sides of the device (Dimensions given in mm).

The installation must comply with the following minimum distances so that servicing and maintenance of the boiler can be performed correctly. The position of the boiler must be checked against technical requirements.

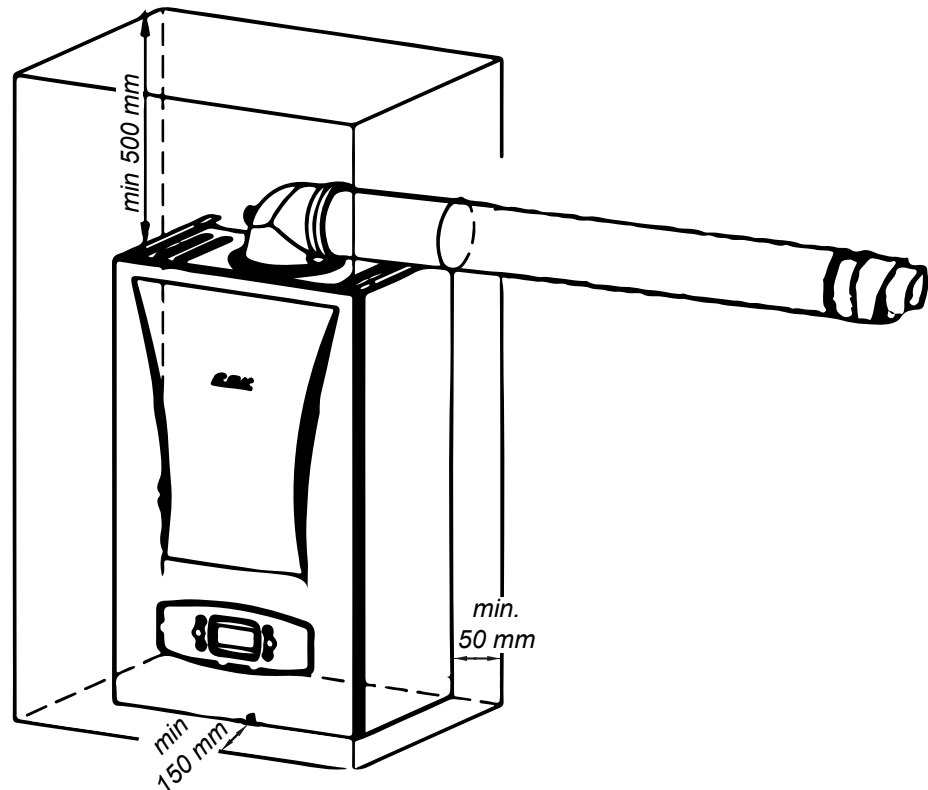


Figure 9



Information

- The device can be used at altitudes up to 2000 m above sea level.



Information

- There is no need to remove side panels in the combi boiler service operations. Minimum 50 mm clearances are given taking into consideration the share of possible side panel sheet changes.



Information

- Do not install your boilers in locations that will be exposed to direct sunlight. Sunlight can cause color change on the exterior of your device over time.
- Ambient temperature of device's installation location should be between 5-35°C.

- Since the outside temperature of the device does not rise above 85 ° C at the maximum heating power, no special protective measures are required against the combustible construction materials and components.

8.2. Independent Operation from Ambient Air (Type C)



DANGER: For room sealed operation, the boiler location and air/flue terminal position must obey national and local requirements, gas safety regulations and relevant standards.



DANGER: For room sealed operation, the boiler location and air/flue terminal position must obey national and local requirements, gas safety regulations and relevant standards.



DANGER: During installation, the combi boiler chimney set and its accessories must be fixed in a way to maintain their tightness, taking into account the effects and impacts that may come from outside. Otherwise, CO (Carbon monoxide) gas that will leak from the chimney connections will cause poisoning and pose a life-threatening risk.

- A chimney clamp should be used for each chimney and vertical section transition points, and a distance of less than 2 m should be left between two chimney clamps. The chimney system must be fixed rigidly to the wall with the chimney clamp.
- Type C (hermetic) devices are not suitable for outdoor installations. These devices should be installed inside the building.
- In case of gas leakage, it is necessary to vent the installation room according to national and local requirements, although the room sealed operation boilers are independent of room volume and ventilation.



DANGER: Do not block the air vents which provide fresh air to the installation room.

- The air/flue terminal must be exposed to the external air and allow free passage of air cross it at all times.
- The minimum acceptable dimensions from the terminal to obstructions and ventilation openings must obey national and local requirements.
- All horizontally fitted ducts (air/flue) should be fitted 2° or 3° upwards incline to allow condensate water drain to the boiler.



Information

- The flue ducts are always wet.



Information

- Under cold or excessive humid weather conditions the water vapor inside the waste gas may condensate while leaving the flue.

8.3. Mounting the Boiler

Having determined the boiler location,

- The points of lock screws of wall bracket and assembly bracket are marked by using the assembly template inside installation and user's operating instructions of the device (pages 28-29-30). The mounting bracket is an optional part.
- After drilling the marked points, wall assembly bracket and assembly bracket are fixed on the wall by the dowel and lock screws which are inside the packaging of the device.
- Finally, the boiler is hanged on the wall by placing the assembly bracket on the back side of the boiler on the mounting bracket assembled on the wall.

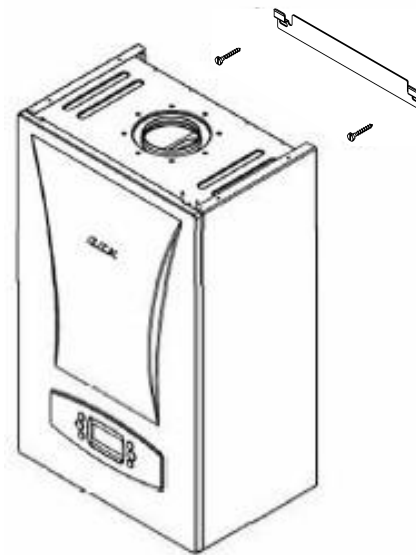


Figure 10

9. CONNECTIONS

9.1. Condensate Discharge Connection



Information

All condensing boilers generate condensing discharge. The amount of the condensate water depends on the working conditions of your appliance. This can be up to 1.7 litres condensate water an hour.

- The condensation water must be connected to a drain with the help of a plastic hose which is connected to the end of siphon. The use of standard discharge hose ,which is given with boiler (50 cm), is recommended for connection to the drain. The addition of 1 cable connection on the hose should be made for fixing.
- If drain hose will be connected to drain outside of the building, insulation should be provided to prevent freeze of hose.
- The condensate discharge hose and interconnection parts must be made of plastic material.
- All horizontal parts must be connected at a slight 2° or 3° downwards incline to ensure to a good flow.

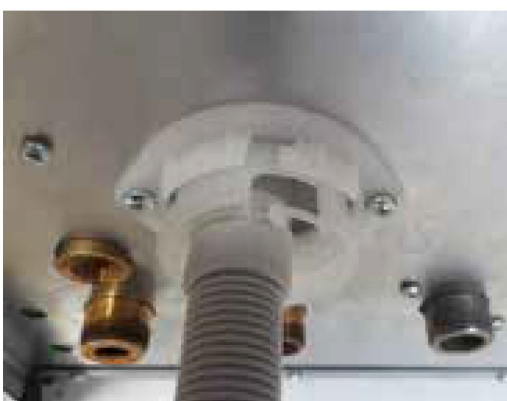


Figure 11

9.2. Gas and Water Connections

- Water and gas supply connections between the boiler and the mounting bracket can be fixed with the optional pipes and the nipples as shown in Figure 12.

9.2.1.HM Model

- a) CH flow $\frac{3}{4}$ " (hot)
- b) DHW outlet $\frac{1}{2}$ " (hot)
- c) Gas inlet $\frac{3}{4}$ "
- d) DHW inlet $\frac{1}{2}$ " (cold)
- e) CH return $\frac{3}{4}$ " (cold)

- A suitable valve should be mounted on the gas inlet and CH & DHW water circuit. In addition, a water filter should be mounted on CH ($\frac{3}{4}$ " return and DHW ($\frac{1}{2}$ " inlet.
- A plastic pipe should be fixed the outlet tap of the three bar relief valve and the pipe should be connected to the drain line.
- The connection between the appliance and gas supply must be made with a flexible pipe.
- National and local requirements should be take into consideration.

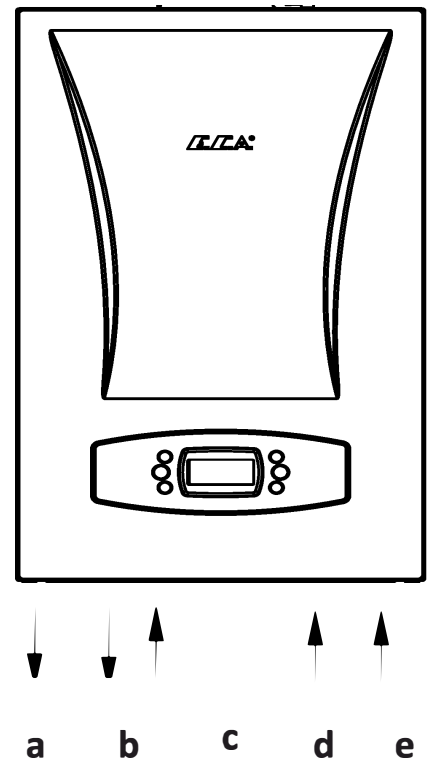


Figure 12

9.2.2. HCH Model

- a) CH flow $\frac{3}{4}$ " (hot)
- b) Water filling line $\frac{1}{2}$ "
- c) Gas inlet $\frac{3}{4}$ "
- d) CH return $\frac{3}{4}$ " (cold)

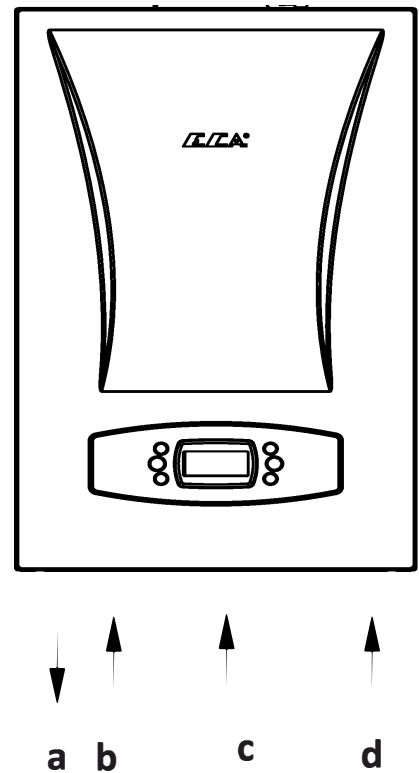


Figure 13

9.2.3. HST Model

- a) CH flow $\frac{3}{4}$ " (hot)
- b) Boiler supply water (hot)
- c) Gas inlet $\frac{3}{4}$ "
- d) Boiler return (cold)
- e) Installation Filling Line $\frac{1}{2}$ "
- f) CH return $\frac{3}{4}$ " (cold)

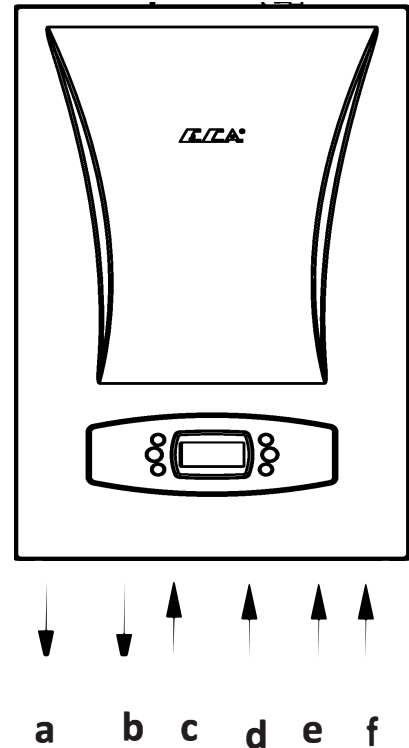


Figure 14

9.3. Electrical Connection

Electrical installation should be made according to the national and local instructions. The boiler must be earthed and a standard 230 V AC – 50 Hz supply is required.



CAUTION: Disconnect power supply to prevent electrical shock before connecting the electrical supply.



CAUTION: If the supply cord is damaged, it must be replaced by the manufacture, its service agent or similarly qualified person in order to avoid any hazard.



CAUTION: The 2-amp bipolar fuse with a minimum contact opening of 3 mm must be used in the electrical connection of the boiler.



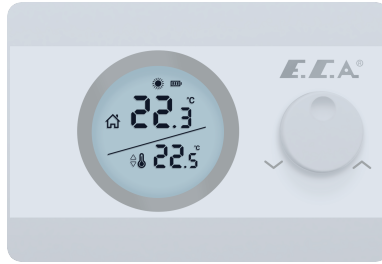
CAUTION: The cable diameter (including insulation) of the electrical installation to be installed must be at least 14 mm and the pipe diameter used must be at least 16 mm.

9.4. Room Thermostat

One of the optional room thermostats compatible with your device can be used to control the heating of the space.



E.C.A. Poly COMFORT
200B Thermostat
7006903007



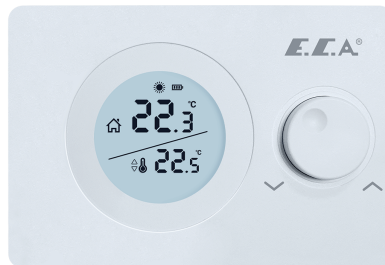
Poly Plus 100 Wireless
Room Thermostat
7006903002



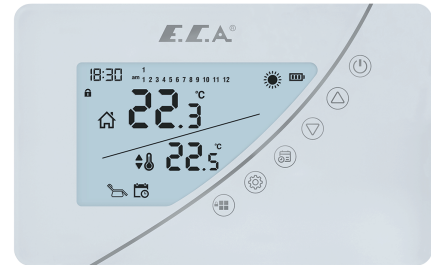
E.C.A. Poly TOUCH
400B Thermostat
7006903006



E.C.A. Poly COMFORT
200W Thermostat
7006903004



E.C.A. Poly PURE
100W Thermostat
7006903003



E.C.A. Poly TOUCH
400W Thermostat
7006903005



E.C.A. Circle 100 W
On/Off Wireless
Room Thermostat
7006903000



E.C.A. Poly 100W
On/Off Wireless
Room Thermostat
7006903001



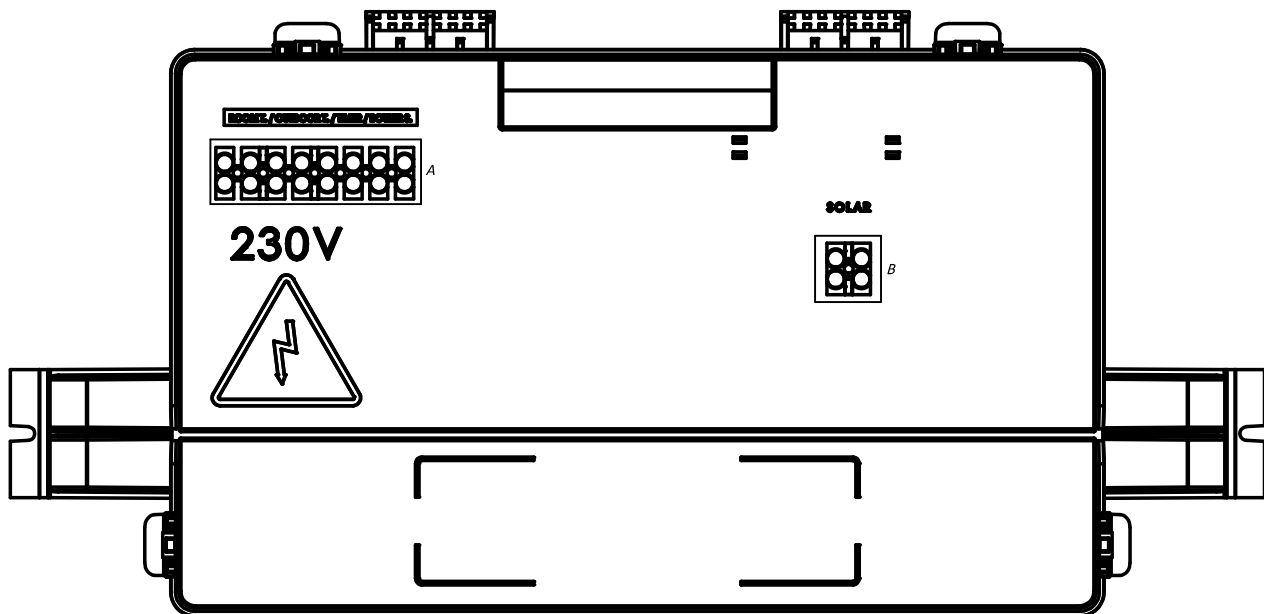
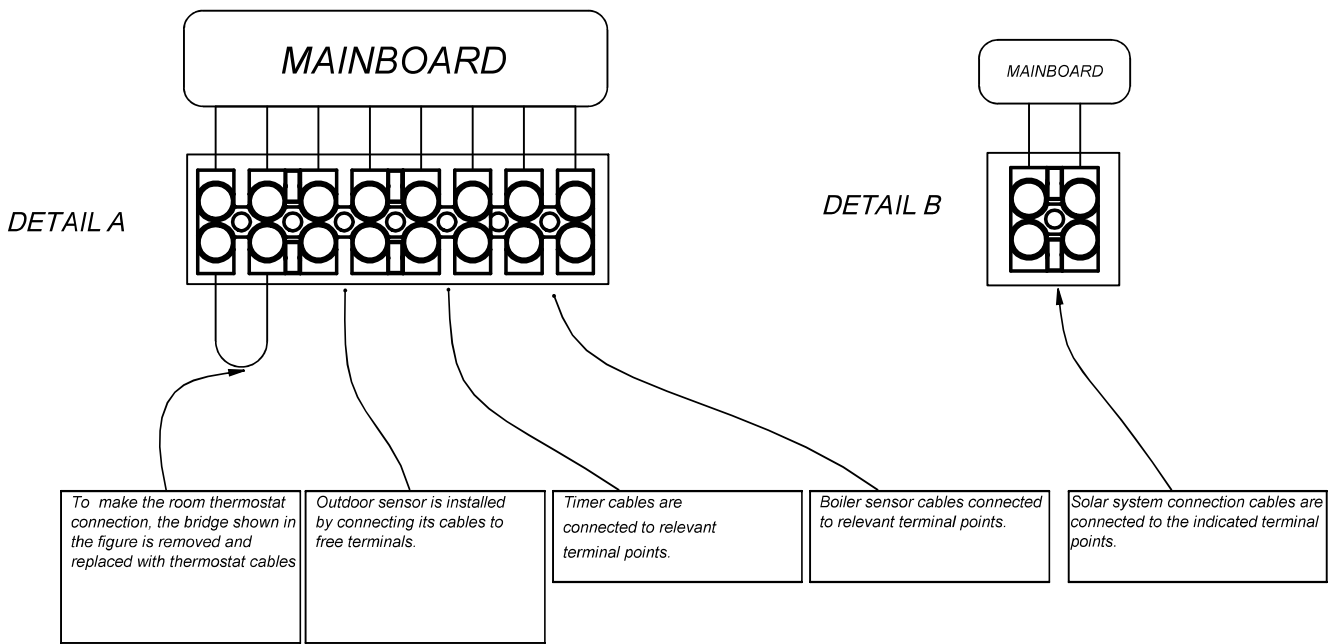
E.C.A. Wireless
Room Thermostat
On/Off
7006907522



E.C.A. Programmable
Digital Room Thermostat
-CM707
7006901313

Figure 15

9.5. Room Thermostat and Outer Air Sensor Connection



- Cancel the bridge on the other side on room thermostat connection.
- Only the room thermostats deemed to be appropriate by authorized services of E.C.A. should be used on your boiler. Otherwise, it may cause the malfunction of your device. Responsibility is not undertaken under such conditions.



The connections of room thermostat, outdoor sensor and timer must be performed certainly by qualified person.

9.6. Outdoor Sensor

To connect the room thermostat or outdoor sensor to the device, the connections behind the control panel are used. For the room thermostat, the bridged cable connection on the back of the control panel is removed and the outer air sensor is connected to free sockets on the terminal.



- It can be provided as an option according to boiler models.
- It allows operation of combi boiler adjusted to outside temperature.

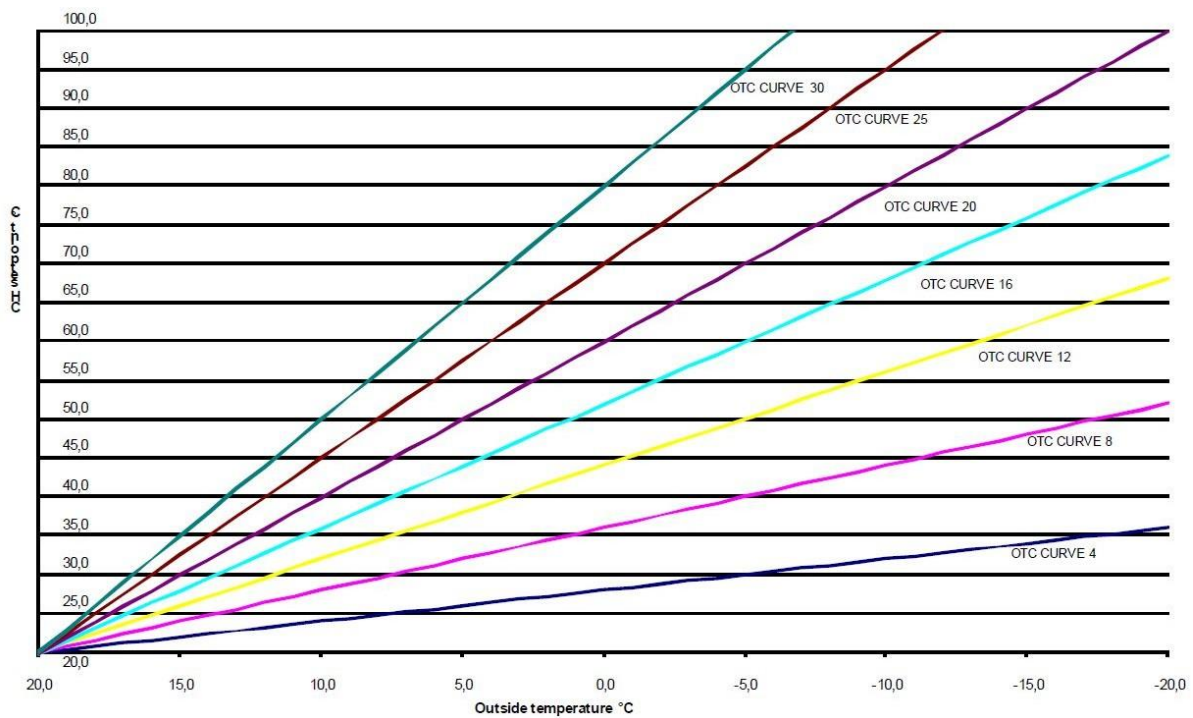
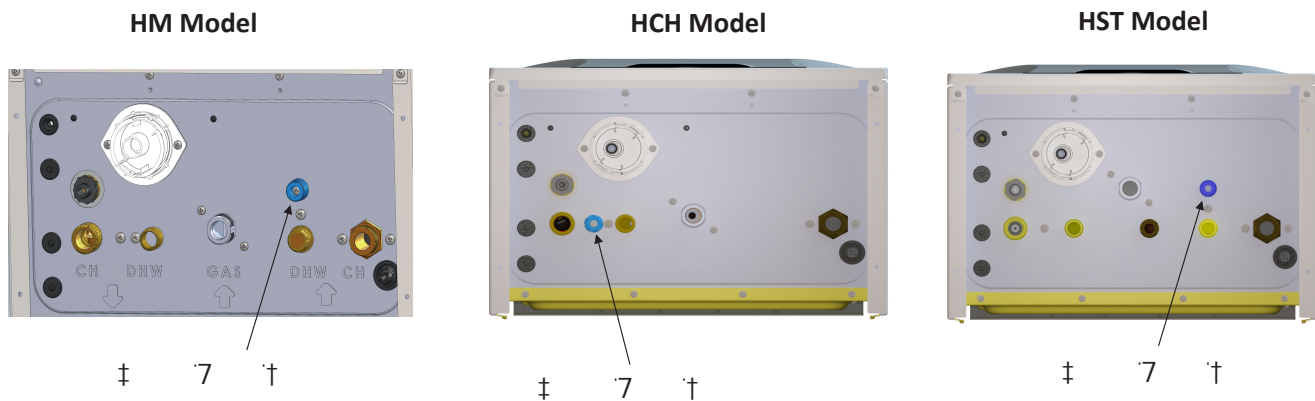


Figure 16

10. COMMISSIONING, USE AND TURNING OFF THE BOILER

10.1. Commissioning, Filling Water into Boiler and Heater Installation

- First of all, the electrical connection of the boiler is done. The electrical connection of the device must be connected to a grounded power supply line that can supply enough voltage (230 VAC, 50 Hz) for the device.
 - All radiator valves should be opened.
 - CH flow and CH return of boiler should be opened. Check them.
 - After all these processes, filling valve is slowly opened and filling procedure is initiated.
- The filling process continues until the water pressure of 1.5-2 bar is seen on the LCD display and then the filling valve is closed.
- When the water pressure increase to 0.8 bar, the LCD will show "AP" and the boiler will switch to automatic air vent mode. In this case you should definitely wait for 160 seconds without pressing "RESET".
 - Check water pressure on pressure indicator frequently and ensure that the pressure is between 1.5 and 2 bar when system is cold. If the pressure drops frequently, it means that there is a water leak in the system. In such case, it is necessary to call a plumber.



ATTENTION : Always close the water filling valve, the installation water may leak and damage the environment.

- To discharge air out of CH installation, purgers of the radiator is loosened and air is discharged until water comes out of radiators. This procedure is done for all radiators.
- Pressure is checked again on LCD screen. The filling valve is opened and again pressure is raised to 1.5 - 2 bar level.
- Radiator purgers are checked again to see if there is any air left inside of heating installation. For full efficient heating, all air must be discharged.
- Finally, check for any leaks in the radiator and piping.



ATTENTION: In order to prevent calcification of the heat exchanger, you are advised not to use well water, natural spring water instead of mains water.

- Check the domestic water installation by opening the hot water tap. Check for any leaks in the plumbing pipes.
- The flue group must be assembled from original parts in accordance with the instructions.
- The gas line must be checked and open by the authorized gas company. After all these procedures are completed, the authorized service must be called to put the device into operation.
- The first start-up of the device must be done by an authorized service.
- At the end of the first operation of the device after its installation, ask the authorized service for information about the operation of the device and safety devices.

10.2. Using the Device

10.2.1. Switching off the Device

You can switch off the boiler by holding down the ON/ OFF button for 3 seconds. LCD light will be OFF after 1 minute.

Anti-freeze function remains active.

11. CONTROL PANEL

11.1. Functions of Buttons

The control panel consists of the relevant elements as shown in figure 17 below.



Figure 17 Control Panel

1

Position Selection Button

The position can be changed by pressing the position selection button once to change between the winter mode and the summer mode. If the button is pressed for 3 seconds, the device will switch into "standby" position. It will suffice to press the button once to get the device in operation position.

2

Reset Button

Main functions:

- Exit from lockout error (EXX)
- ECO mode activation
- Comfort mode activation

When your device fails, the error code will start flashing on the display. There are 2 types of errors, lockout (EXX) and blocking (FXX) error. When a lockout error condition occurs (EXX), the error must first be corrected so that the error code can be removed from the LCD screen. After pressing the "Reset" key once, the device can switch back to normal operation state. As for a blocking error, the fault cannot be removed from the LCD display pressing the "Reset" button (FXX). When this error is corrected, error code is automatically disappears from LCD screen. The first time the device starts, it will start working in Comfort mode.

Once the Reset button is pressed when operating in Comfort mode, the device will switch to Eco mode. Then when Reset button is pressed again, the unit will switch to Comfort mode.

3 Domestic Hot Water Increase Temperature Button

The temperature of the domestic water can be increased up to 65 °C thanks to the domestic water temperature increase button.

4 Central Heating Water Increase Temperature Button

The temperature of the heating water can be increased up to 80 °C thanks to the heating water temperature increase button.

5 Domestic Hot Water Decrease Temperature Button

The temperature of the domestic water can be decreased down to 30 °C thanks to the domestic water temperature decrease button.

6 Central Heating Water Decrease Temperature Button

The temperature of the heating water can be decreased down to 30 °C thanks to the heating water temperature decrease button.

11.2. LCD Screen

LCD screen display icons described here below.

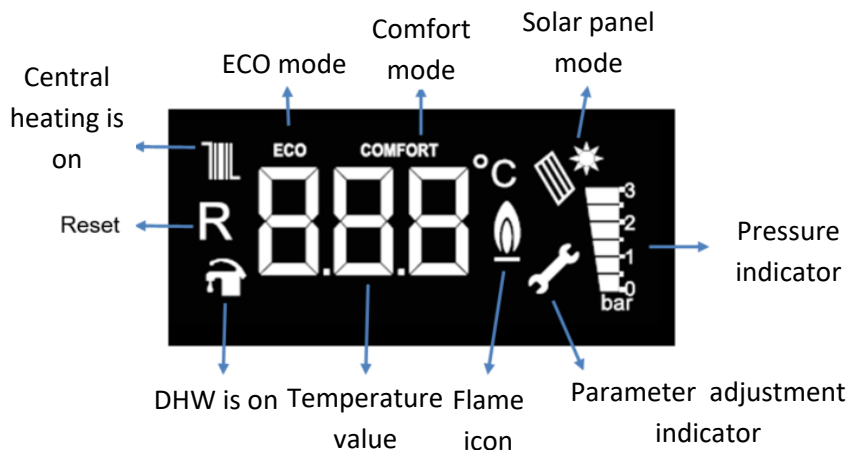


Figure 18 LCD Screen Icons

11.2.1. Flame Icon: When operating between 0% and 50% capacity range, the icon is displayed on the LCD screen as single bar, whereas it is displayed as two bars when operating between 50% -100% capacity range.

11.2.2. Pressure Indicator: The LCD display shows 0-0,5-1-1,5-2-2,5-3 bar water pressure values. The values other than these ones are not displayed. Only when filling after F37 (Low water pressure error) fault, the pressure value is displayed in the temperature value section.

11.3. Operation Functions

11.3.1. Standby (OFF Mode): The mode where device can be set to standby mode. In this mode, no requests for heating water and domestic water can be made. To activate the OFF mode, it is necessary to keep button no. 1 (position selector) pressed for 3 seconds continuously. When -OFF- is displayed on screen, mode is activated.

11.3.2. Air Discharge Mode (AP Mode): It is the process that the device automatically activates to discharge air in the central heating installation for 160 seconds. In this mode, "AP" is displayed on the screen. The circulation pump runs for 15 seconds and then stops every 5 seconds in intervals of every 20 seconds. The three-way valve motor also changes position between a CH-DHW in 40 seconds. The situations where this mode is activated is listed here below.

- Once the device is powered for the first time or after the electricity has been switched off and on,
- After the reset operation following the overheating fault (E03),
- After elimination of high water pressure (F40) or low water pressure (F37) error,



Information Do not press 'RESET' while AP mode is active.

11.3.3. Winter mode-Radiator Heating: If the device in the standby position is set to the winter position, the appliance will heat the water in the heating circuit until the domestic water is needed. In the winter mode, both the tap and the radiator icon are displayed on the LCD screen.

When a request for heating is made for radiator, radiator icon flashes (once/second), tap icon stays fixed. When a request for domestic water is made, tap icon flashes (once/second), radiator icon stays fixed. In this mode, radiator heating circuit's temperature can be set between 30-80 °C. For under floor heating applications, the temperature range can be set between 30-45 °C.

11.3.4. Summer Mode: If the device in the OFF position is set to the summer position, the device will only respond to the domestic hot water demands. In summer mode, the tap symbol appears fixed on the LCD screen, the radiator icon does not appear. When the domestic hot water is heating request, the tap symbol flashes (1 time / second). In this mode, the domestic hot water temperature can be adjusted between 30-65 °C.

11.3.5. Comfort Mode: The standard operating mode of the device is Comfort mode. By pressing the "Reset" button, Eco-Comfort modes can be switched. When Comfort mode is active, "Comfort" icon is displayed on the LCD screen. Comfort mode is only for radiator heating circuit. It has no effect on use of domestic water circuit. In this mode, the device responds to fast heating demands by running in modulation.

11.3.6. ECO Mode: By pressing the "Reset" button, Eco-Comfort modes can be switched. When Eco mode is active, "Eco" icon is displayed on the LCD screen. Eco mode is only for radiator heating circuit. It has no effect on use of domestic water circuit. This mode allows savings on fuel by performing on-off operation.



11.3.7" Maintenance Reminder Mode: It is the mode where a reminder for yearly maintenance is activated. When this mode is active, only "ASE" is displayed on screen and device continues to meet heating requests. When you see "ASE" on screen, please get in contact with E.C.A authorized services for yearly maintenance.

11.3.8" Anti-Frost Mode: During the winter season, when the installation water temperature falls below 6°C, the anti-freeze function is activated and the device continues to operate until the water output of installation rises to 15°C. In order for anti-freeze function to be activated, the following conditions must be checked and ensured by the customer.

- The power supply of the device must be switched on.
- The gas valve and radiator valves must be open.
- Water pressure of system should be at appropriate level.
- The anti-freeze function helps protect your device, it does not protect your installation.
- If device will not be operated for a while in places where there is risk of freezing, then it is necessary to drain the water or to use an anti-freeze agent.

%& ; 5 G`7 CBJ9FG-CB



Gas conversion operation from LPG to natural gas or from natural gas to LPG should be performed by authorized service. If the user requests gas transformation after purchase of the device, it is subject to a fee.

For the gas conversion process, a conversion kit is required. The conversion kit includes 1 gas orifice, 1 klingerite gasket and 1 gas conversion label. Procedure for gas conversion;

- Installation of parts in the conversion kit
- Gas adjustment
- Parameter change (P01: 0 for natural gas, P01:1 for LPG)

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9\$%	9ffcf'cb'HYa dYfUhi fYgYbgcf'Zf'Gi dd'mik UHf	Bc'h'a dYfUhi fY]g'XYHVMX'VmiH'a dYfUhi fY'gYbgcf'Zf'gi dd'mik UHf"	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
9\$%	9ffcf'cb'HYa dYfUhi fYgYbgcf'Zf'FYhi fb'GYbgcf'	Bc'h'a dYfUhi fY]g'XYHVMX'VmiH'a dYfUhi fY'gYbgcf'Zf'fYhi fb]b['k UHf"	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
9\$%	HYa dYfUhi fYgYbgcf'9ffcf	H YH'a dYfUhi fY'W Ub[Y'cb'h YH'a dYfUhi fY'gYbgcf'jg'h'c \][\ 'f2' \$57L	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
9\$%	5bUc['X][]U'W6bj YfHf'ZUj i fY	H Y YWfcbj]WUfX'a UniVYZUjYX"	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
9''	9ffcf'cb'HYa dYfUhi fYgYbgcf'Zf'FYhi fb'GYbgcf'	H YfYhi fb'k UHf'HYa dYfUhi fY'gYbgcf'jg'jB'gl cfficf'cdYb'VfW]hghUhi"	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
9')	9ffcf'cb'HYa dYfUhi fYgYbgcf'Zf'Gi dd'mik UHf'HYa dYfUhi fY	H Ygi dd'mik UHf'HYa dYfUhi fY'gYbgcf'jg'jB'gl cfficf'cdYb'VfW]hghUhi"	%DfYggfYgYhViHtcb" &Z\Y'Yffcf'jg'ghj'"dfYgYbhftcf'dYfgjghgkLZHMf'fYgYfZbcHjZni U h cfjnYX'gYfj]W'cZ9'7'5"
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: (%)	K UHf':]'b['f6i Htcf'i bb]b[5i Hca UjWk UHf'k']'b[']g'Wcb]bi]b[%BchZniUi H cfjnYX'gYfj]W'cZ9'7'5"
: (2	Filling Incomplete Error	The problem of not completing the filling within the expected time	1- Press reset button. 2- If the error is still present (or persists) after reset, notify authorized service of E.C.A.
: (3	Low Pressure Error (In Case of Filling Lock)	Low pressure recurrence problem	1- Press reset button. 2- If the error is still present (or persists) after reset, notify authorized service of E.C.A.
: (+	K UHf'DfYggi fY'GYbgcf'9ffcf	K UHf'dfYggi fY'gYbgcf']g'bchd'i [[YX']b'cf' H YfY']g'bc'WcbUWf'	%DfYggfYgYhVi Htcb" &'Zk Y'Yfcf']g'gh]" dfYgYbhf't' dYfglggh'Uzhf' fYgYhZbcHjZn Ui H cfjnYX'gYfj]W'cZ9'7'5"
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:) '	9ffcf'cb'Hya dYfUi fY'gYbgcf'Zf'Zi Y' [Ug	H YZi Y[Ug'Hya dYfUi fY'gYbgcf']g']b'g' cfi cf'cdYb'VfW]hghUf'	%BchZni[Ug'gUZ'Yb[]bYf"
:) ,	: 'i Y: Ug'@W'Ci hUi<][\ ' HYa dYfUi fY'	Z]h[]j Yg'Ub'Yffcf': \$+hk]W']b'%a cbk Zk]g' Yffcf'k]'cVWf"	%BchZni[Ug'gUZ'Yb[]bYf"
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Table 4

14" USEFULL INFORMATION ON PRODUCT

14.1" Information on the Efficient Use of the Combi Boiler in Terms of Safety and Energy Consumption

Isolation of your building is extremely important. Energy saving is achieved at a considerable degree since the heat loss is lowest in houses with double-glazed windows and insulated walls.

- The use of thermostatic valves in your radiators ensures that the room temperature is constant or allows you to save money.
- Turning radiator valves lower levels in the rooms which will not be used for a long time and keeping the doors closed keeps fuel consumption low.
- If you use the program clock with your device, the combi boiler operates at the times you set and consumes less fuel.
- If you use your boiler with room thermostat, it keeps the boiler temperature at the level you set and thus allows less fuel consumption.
- Covering the radiator top and sides with furniture-like things negatively affects hot air circulation, thus prevents the environment from overheating and increases fuel consumption.
- If you will leave your device in operation late at night, keeping water temperature of the heating circuit at low levels will ensure saving.
- If you feel that the room temperature is high, the radiator valves should be closed instead of opening windows.

14.2" Clogging in Installation

- In old installations with iron pipes, usually clogging occurs short time after the device is commissioned.
- If clogging in installation is encountered with, then inhibitor (Sentinel X400, etc.) should be added to installation water.

14.3" Cleaning of Boiler

Keep the outer casing of the boiler clean by wiping it with a soft damp cloth. Do not use harsh, abrasive cleaning agents.

Having your boiler serviced during the warranty period and periodically after the warranty period expires, once a year before the winter season, will ensure safe use, save fuel and extend the life of the device. The relevant maintenance times will be automatically reminded by the boiler.

Periodic maintenance must be carried out by E.C.A. Have it done by Authorized Services.

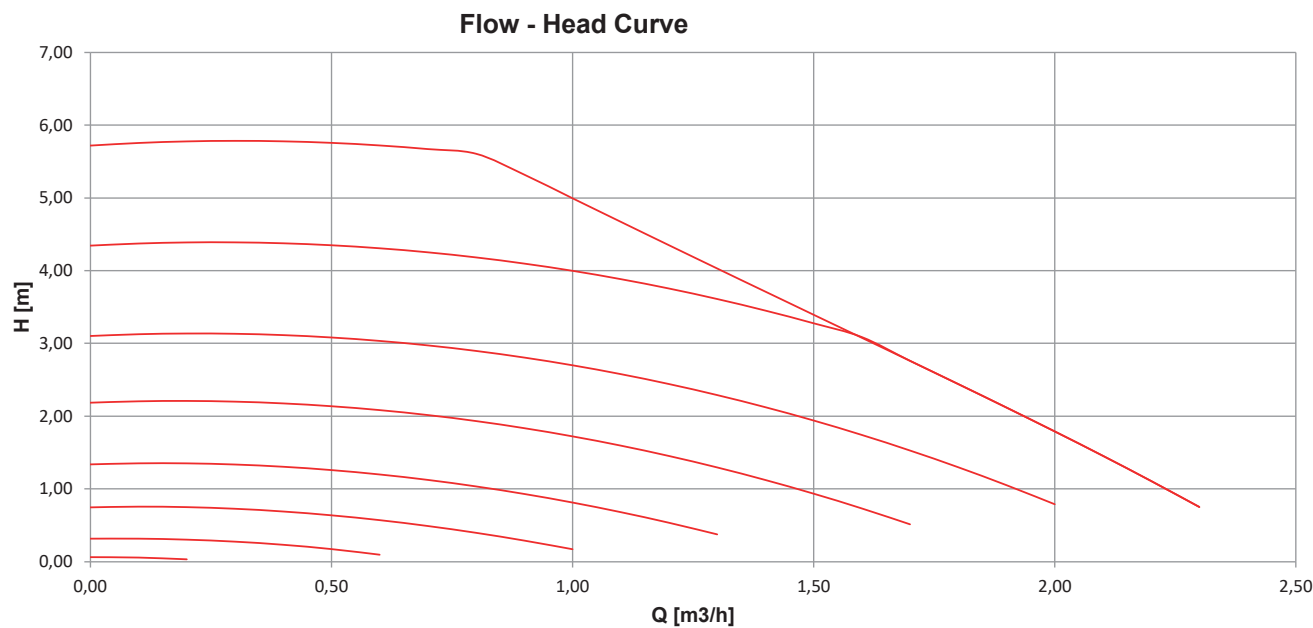
To ensure the longevity and safety of the device, use only original spare parts.

E.C.A. will not be liable for any damage that may occur to the device or surrounding objects and living things as a result of maintenance carried out by unauthorized service and people. will not be responsible.

15. ANNEXES

15.1. Characteristic curve of water pressure height of the pump (pump head-flow rate)

15-60 (for 24-28-30 kW models)



15-70 (35 kW)

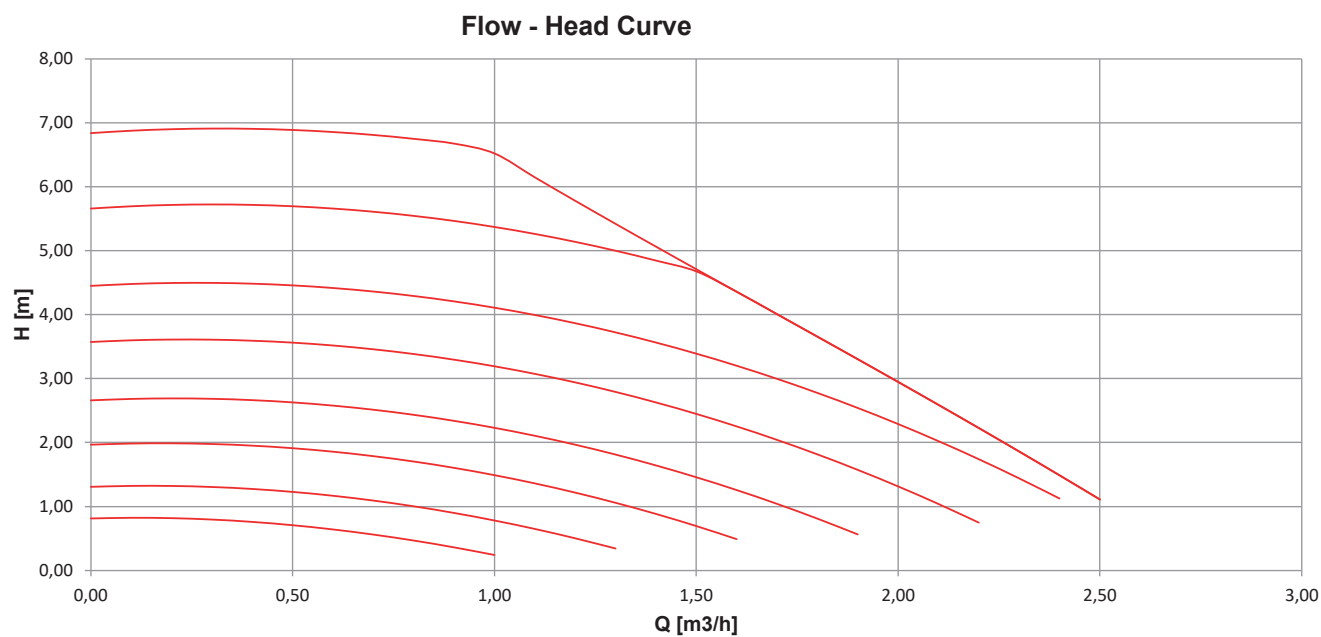
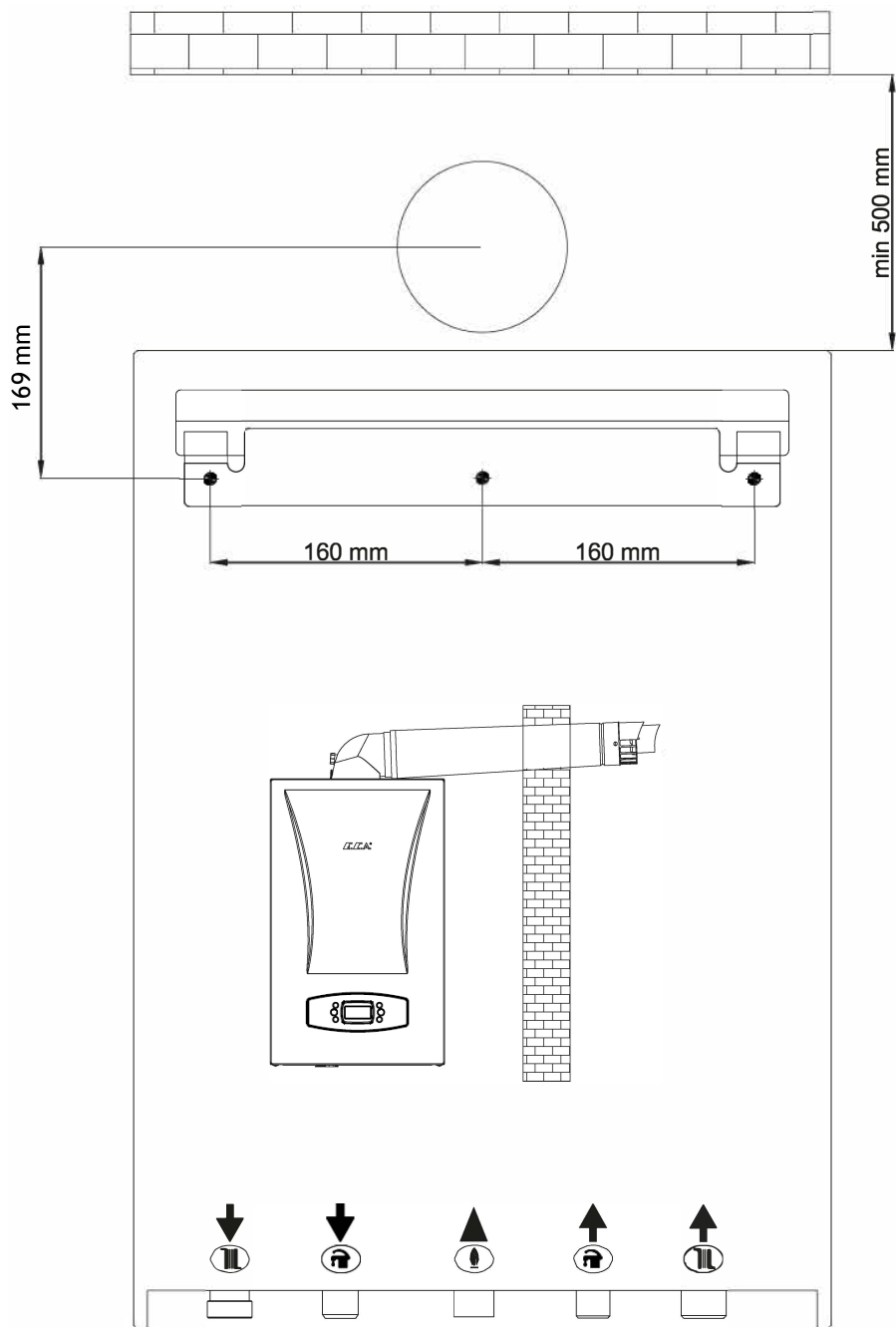


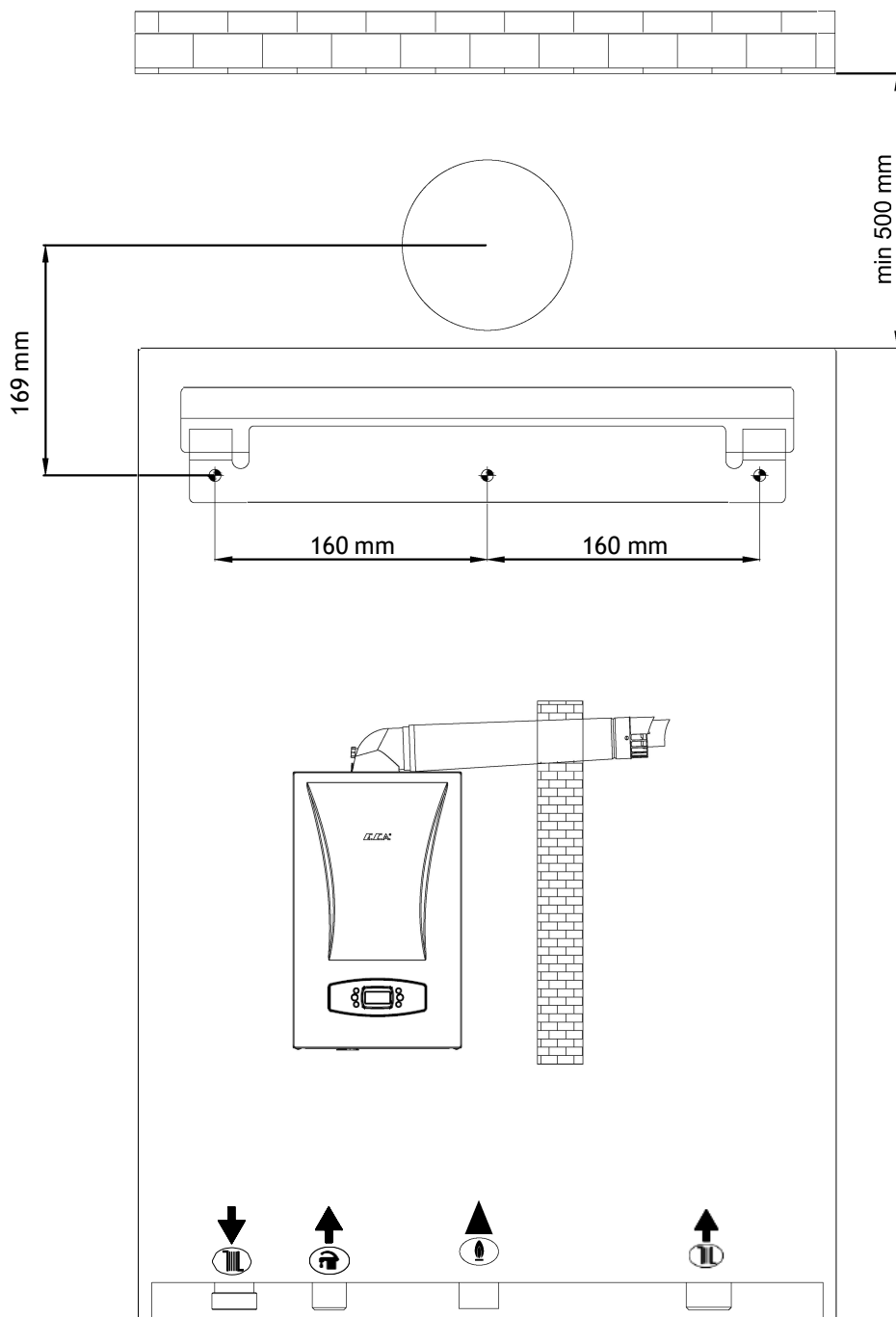
Figure 19

16. INSTALLATION TEMPLATE

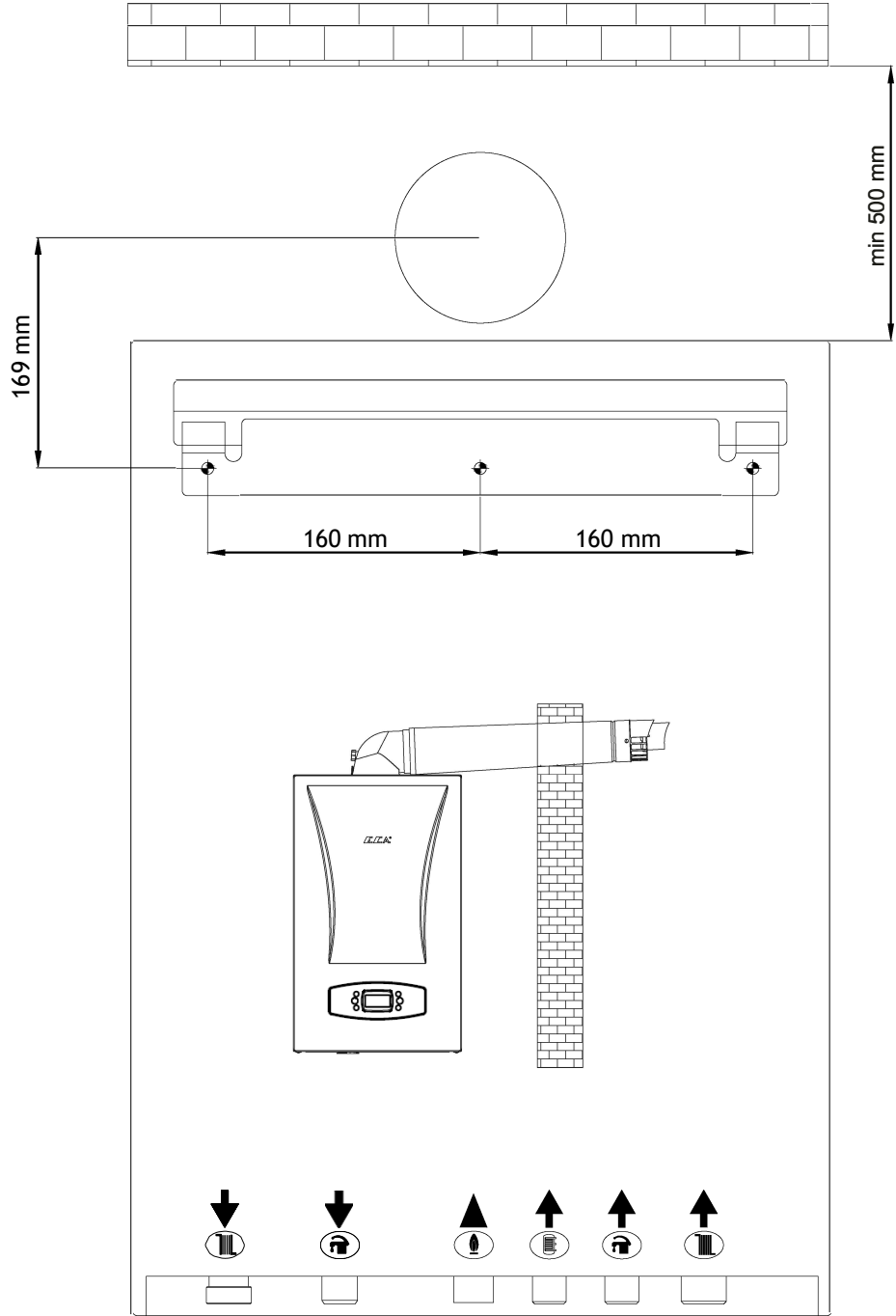
16.1. HM Model



16.2. HCH Model



16.3. HST Model



17. ERP GUIDE

17.1. Technical Specifications Table

Product Type	Unit	CALORA PREMIX 24 HM-HCH-HST	CALORA PREMIX 28 HM-HCH-HST	CALORA PREMIX 30 HM-HCH-HST	CALORA PREMIX 35 HM-HCH-HST
Gas Category		I2H, I3P, I2Esi, I2E(S), II2L3P, II2H3P, II2ELL3P, II2Esi3P			
Flue Type		C13(X), C33(X), C43(X), C53(X), C63(X), C83(X), B23, B33			
Gas Input Pressure (Natural Gas-G20)	mbar	20			
Gas Input Pressure (G25)	mbar	20/25			
Gas Input Pressure (LPG-G31)	mbar	37/50			
Capacity-Efficiency					
Min. Heating Power - (60°C min)	kW	6	7	7,4	8,2
Max. Heating Power - 80/60°C	kW	24,5	28	30	35
Min. Heating Power - (30°C min)	kW	6,3	7,2	7,7	9
Max. Heating Power - 50/30°C	kW	25,4	28,7	30,8	35,3
Min. Heat Input (min)	kW	6,3	7,1	7,6	8,9
Max. Heat Input (max)	kW	25,2	28,5	30,5	35,9
Gas Consumption					
Natural Gas (@Min-Max Capacity)	m³/h	0,66-2,66	0,76-3,02	0,81-3,25	0,94-3,79
Propane (@Min-Max Capacity)	kg/h	0,51-1,98	0,59-2,26	0,63-2,46	0,74-2,87
NO _x Class		6	6	6	6
Central Heating					
Min. Water Pressure	bar	0,4	0,4	0,4	0,4
Max. Water Pressure	bar	3	3	3	3
Operation Range (Radiator Heating)	°C	30-80	30-80	30-80	30-80
Operation Range (Underfloor Heating)	°C	30-45	30-45	30-45	30-45
Max. Limit Temperature	°C	90	90	90	90
Domestic Hot Water (*f)					
Min. Flow Rate for Operation (*f)	L/min	2,5 (±%10)	2,5 (±%10)	2,5 (±%10)	2,5 (±%10)
Min. Flow Rate for Closing (*f)	L/min	2 (±%10)	2 (±%10)	2 (±%10)	2 (±%10)
Max. Flow Rate (*f)	L/min	10 ±%15 (ΔT = 34,7°C)	12 ±%15 (ΔT = 33,5°C)	12 ±%15 (ΔT = 35,8°C)	14 ±%15 (ΔT = 35,8°C)
Min. Water Pressure (*f)	bar	0,4	0,4	0,4	0,4
Max. Water Pressure (*f)	bar	10	10	10	10
Operation Range (*f)	°C	30-65	30-65	30-65	30-65
Max. Limit Temperature (*f)	°C	71	71	71	71
General					
Electrical Supply	V AC-Hz	230 VAC-50 Hz			
Electrical Consumption (Max-HE Pump)	Watt	85	110	130	165
Protection Class		IPX4D			
Expansion Vessel	L	8			
Weight (Net)	kg	28,5	30	30	32
Dimensions (HxWxD)	mm	678*410*288			
Flue Lengths					
C13 – 60/100 Max.	m	10	10	10	10
C13 – 80/125 Max.	m	20	20	20	20
C33 – 60/100 Max.	m	10	10	10	10
C33 – 80/125 Max.	m	20	20	20	20
C43 – 60/100 Max.	m	10	10	10	10
C53 – 60/100 Max.	m	10	10	10	10
C83 – 80/80 Max.	m	28	28	28	28
C83 – 80/80 Min.	m	3	3	3	3
B23 – 80 Max.	m	28	28	28	28
B33- 60/100 Max.	m	10	10	10	10
Emission Values					
CO ₂ ratio (@max-G20)	%	9,3 ± 0,2	9,5 ± 0,2	9,5 ± 0,2	9,5 ± 0,2
CO ₂ ratio (@min-G20)	%	8,7 ± 0,2	8,9 ± 0,2	8,9 ± 0,2	8,9 ± 0,2
CO ₂ ratio (@max-G31)	%	10,4± 0,2	10,6 ± 0,2	10,6 ± 0,2	10,6 ± 0,2
CO ₂ ratio (@min-G31)	%	9,6 ± 0,2	9,9 ± 0,2	9,9 ± 0,2	9,9 ± 0,2
Boiler Circuit (*g)					
Operation Range (*g)	°C	30-65	30-65	30-65	30-65
Max. Limit Temperature (*g)	°C	85	85	85	85

(*f) Applies to HM models.

(*g) Applies to HST models.

Table 5

17.2. CE Marking

CE The CE mark certifies that the products meet the essential requirements of the applicable regulations in line with the declaration of conformity. The manufacturer can be consulted for a declaration of conformity.

17.3. Product Information Sheet (ErP)

The product data presented below complies with the requirements of EU regulations 811/2013 and 813/2013 to supplement directives 92/42/EU and 92/42/EEC.

CE PIN Number: 0085CS0133

Product Data	Symbol	Unit	CALORA PREMIX 24 HM-HCH-HST	CALORA PREMIX 28 HM-HCH-HST	CALORA PREMIX 30 HM-HCH-HST	CALORA PREMIX 35 HM-HCH-HST
Condensing boiler			Yes	Yes	Yes	Yes
Low-temperature boiler(*b)			No	No	No	No
B1 boiler			No	No	No	No
Cogeneration Space Heater			No	No	No	No
Combination Heater			Yes (for HM models) / No (for HCH and HST models)			
Useful Heat Output						
Rated heat output (*e)	Prated	kW	24	28	30	35
At rated heat output and high temperature regime (*a)	P4	kW	24,7	27,7	29,4	35
At 30% of rated heat output and low temperature regime	P1	kW	8,2	9,3	9,8	11,5
Auxiliary Electricity Consumption						
At full load	elmax	kW	0,04	0,051	0,056	0,066
At part load	elmin	kW	0,012	0,012	0,013	0,013
In Standby mode	PSB	kW	0,005	0,004	0,004	0,004
Space Heating Efficiency						
Seasonal space heating energy efficiency class			A	A	A	A
Seasonal space heating energy efficiency	η_s	%	93	93	93	93
At rated heat output and high temperature regime (*c)	η_4	%	88,4	87,6	88,3	87,9
At 30% of rated heat output and low temperature regime (*d)	η_1	%	98	97,9	97,9	97,9
For Combination Heaters (*f)						
Temperature application (*f)			Orta	Orta	Orta	Orta
Declared load profile (*f)			XL	XL	XL	XL
Water heating energy efficiency class (*f)			A	A	A	A
Water heating energy efficiency (*f)	η_{wh}	%	86	84	83	83
Daily fuel consumption (*f)	Qfuel	kWh	23,05	22,8	23,021	23,021
Annual fuel consumption (*f)	AFC	Gj	18	18	18	18
Other Items						
Standby Heat Loss	Pstby	kW	0,065	0,065	0,065	0,065
Ignition Burner Power Consumption	Pign	kW	0	0	0	0
Annual Energy Consumption	QHE	kWh	21315	24360	26100	30450
Daily Electricity Consumption	Qelec	kWh	0,21	0,22	0,24	0,212
Annual Electricity Consumption	AEC average	kWh	44	44	44	44
Sound Power Level	L _{WA}	db(A)	49	49	50	52
Emission of Nitrogen Oxide	NOx	mg/kWh	29,14	22,88	27,17	34,33
Indication about ability working only during off-peak hours			No	No	No	No
Manufacturer	Emas Makina Sanayi A.Ş.					
Address of the Manufacturer	Mustafa Kemal Bulvarı Organize Sanayi Bölgesi 3.Kısım No: 13 45030 MANİSA					

Table 6

(*a) High-temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet.

(*b) Low temperature means for condensing boilers 30 °C, for low-temperature boilers 37 °C and for other heaters 50 °C return temperature (at heater inlet).

(*c) High-temperature regime means 60 °C return temperature at heater inlet and 80 °C feed temperature at heater outlet.

(*d) Low temperature means for condensing boilers 30 °C, for low-temperature boilers 37 °C and for other heaters 50 °C return temperature (at heater inlet).

(*e) For heat pump heaters and combined heaters, the rated heat output Prated is the same as the standard load in heating mode Pdesignh. The rated heat output of a P_{sup} auxiliary heating device is the same as the auxiliary heating power sup(Tj).

(*f) valid for HM models.

Water Heating Energy Efficiency of Combination Heater (Table 8)

Declared load profile:

①
 "I"
 %

Solar Energy Device Contribution

From the solar energy device data sheet

$$\left(1.1 \times 'I' - 10 \% \right) \times 'II' - \text{Auxiliary Electric} - 'I' = + \text{ } \%$$

Auxiliary Electric

②
 +
 %

Water Heating Energy Efficiency of the Package under Average Climatic Conditions

③
 %

Water Heating Energy Efficiency Class of the Package under Average Climatic Conditions

	G	F	E	D	C	B	A	A ⁺	A ⁺⁺	A ⁺⁺⁺
M	<27%	≥27%	≥30%	≥33%	≥36%	≥39%	≥65%	≥100%	≥130%	≥163%
L	<27%	≥27%	≥30%	≥34%	≥37%	≥50%	≥75%	≥115%	≥150%	≥188%
XL	<27%	≥27%	≥30%	≥35%	≥38%	≥55%	≥80%	≥123%	≥160%	≥200%
XXL	<28%	≥28%	≥32%	≥36%	≥40%	≥60%	≥85%	≥131%	≥170%	≥213%

Water Heating Energy Efficiency of the Package under Average Climate Conditions

Colder: $\text{ } - 0,2 \times \text{ } = \text{ } \%$

Hotter: $\text{ } + 0,4 \times \text{ } = \text{ } \%$

The energy efficiency of the products in the package provided for this data sheet may not represent the actual energy efficiency when installed in a building, as efficiency is affected by other factors such as heat loss in the distribution system and the sizing of the products depending on the size and characteristics of the building.

To evaluate the water heating energy efficiencies of combination heater, temperature control and solar device packages, the elements identified in Table 8 are included here:

- I: water heating energy efficiency value of the combination heater, expressed in %.
- II: Value of the mathematical expression $(220.Q_{ref})/Q_{nonsol}$. Here, Q_{ref} is taken from the product data sheet of the solar energy device in Annex VII and for the declared M, L, XL or XXL load profiles of the Q_{nonsol} combination heater.
- III: Value of the mathematical expression $(Q_{aux} .2,5)/ (220.Q_{ref})$ expressed as a %. Here, Q_{aux} is taken from the product data sheet of the solar device and Q_{ref} is taken from Table 8 in Annex VII for the declared M, L, XL or XXL load profiles.

Weighting of Combi Boilers

For Table 7 of this Annex, weighting of priority boiler space heater or boiler combination heater and auxiliary heater (*)

$P_{sup} / (Prated + P_{sup})^{(1)(2)}$	II, Package Without Hot Water Storage Tank	II, Package with Hot Water Storage Tank
0	0	0
0.1	0.3	0.37
0.2	0.55	0.70
0.3	0.75	0.85
0.4	0.85	0.94
0.5	0.95	0.98
0.6	0.98	1
≥ 0.7	1	1

- (1) Intermediate values are calculated by linear interpolation between two adjacent values.
 (2) Prated is primarily associated with central heating and combination heater.

18. REMOVAL INFORMATION

18.1. Unpacking the New Device



Packaging protects your device against transport damage. All materials used in packaging are environmentally friendly and can be reused. Please help: Dispose of the packaging in a way that will not harm the environment. To obtain information about current troubleshooting methods and methods, please contact your authorized dealer or your municipality.

18.2. Compliance with AEEE Regulation and Disposal of Waste Product



Dispose of the packaging material in accordance with environmental rules. This product is T.R. It does not contain harmful and prohibited substances specified in the "Regulation on the Control of Waste Electrical and Electronic Equipment" published by the Ministry of Environment and Urbanization. It complies with AEEE regulations.

This product is manufactured from high quality parts and materials that are recyclable and reusable. Therefore, do not dispose of the product with household or other waste at the end of its service life. Take it to a collection point for the recycling of electrical and electronic equipment. Ask your local government about these collection points. Help protect the environment and natural resources by recycling used products. Before disposing of the product, for the safety of children, cut off the power plug and break the lock mechanism, rendering it inoperable.

PRODUCTION

EMAS MAKINA SANAYI A.S

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